



Totally Focused. Totally Independent.

Technical Guide

ECP28 4 C

C-TYPE



Dynamic Data Support

The world's largest
independent producer of
alternators 1 – 5,000kVA

Standards

Alternators are designed and produced within an ISO 9001 environment. The entire series is manufactured according to, and complies with, the most common specifications such as CEI 2-3, IEC 34-1, EN 60034-1, VDE 0530, BS 4999-5000, NF 51.111, NEMA MG 1-2011, ISO 8528-3. They also comply with other specific standards such as UL1446, UL 1004/4 and /B and CAN/CSA-C22.2 No14-95-No100-95.

Windings and Performances

All windings are 2/3rds pitch to eliminate triplen harmonics within the voltage waveform and to avoid excessive neutral currents in certain parallel operating conditions. A fully interconnected aluminium or copper damper cage is supplied on the rotor of all models (excluding the ECP3 series).

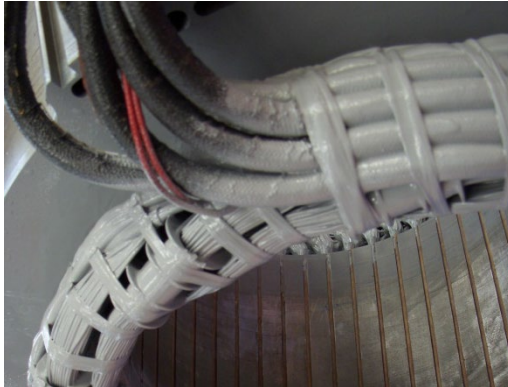
- ▶ 12 wire reconnectable:
50Hz – 380V to 440V and 220/110V to 240/120V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220/110V to 240/120V (de-rates may apply at certain voltages)
- ▶ 6 wire reconnectable:
50Hz – 380V to 440V and 220V to 240V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220V to 240V (de-rates may apply at certain voltages)

Winding Configurations	Standard		Special (dedicated)			
	12 wire Reconnectable	6 wire Reconnectable	380V and 600V 60Hz	690V 50/60Hz	220-240V 1ph 50Hz	220-240V 1ph 60Hz
ECP3 to ECO38	Std	Option	Option	Option	Option	Option
ECO40	Std	Option	Option	Option	Option (to ECO40)	Option (to ECO40)
Insulation materials	Class H	Class H	Class H	Class H	Class H	Class H
High efficiency	Std	Std	Std	Std	Std	Std
High motor starting	>300%	>300%	>300%	>300%	>300%	>300%
THD (Total Harmonic Distortion)	Typically <3.5% full load L-L	Typically <3.0% full load L-L	Typically <3.5% full load L-L	Typically <3.5% full load L-L	Typically <4.5% full load L-N	Typically <4.5% full load L-N
Interference suppression	VDE 0875 G/N/K, EN61000-6-3, EN61000-6-2, others available on request					

Winding Protection

There are various degrees of protection for the windings following the standard impregnation process, as can be seen here. The TOTAL+ epoxy black coating is recommended for arduous applications.

Winding Protection:	STANDARD	STANDARD+	GREY	GREY+	TOTAL+ (3% de-rate may apply on certain models)
ECP3	Std	Option	Option	Option	Option
ECP28 and ECP32	-	Std	Option	Option	Option
NPE32, ECP34 to ECO40	-	-	Std	Option	Option



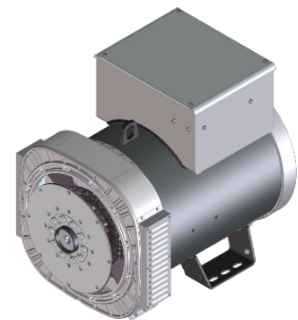
Grey treatment (marinization) on the left, TOTAL+ treatment shown on the right. The EG43 grey varnish, is an high temperature insulating enamel that forms a tough and flexible film, with excellent moisture and chemical protection. It is water and oil proof, and also protects windings from abrasion. It is applied spraying an over coating layer over the impregnated winding, or dipping the stator in a varnish barrel for superior treatments

The TOTAL+ is a protection system that makes Mecc Alte special. It is the ultimate winding treatment that offers truly superior performances when the environment is really harsh, or the application very demanding. The TOTAL+ is also extremely resistant to the particle abrasion as it adsorbs the impacts.

Protection for Environment

In addition to protection on the windings themselves, the alternators can have increased degree of protection. Standard level is IP23 but the following solutions are also available: IP23 DP with inlet filters, IP23 with only terminal box in IP45, IP43 and IP45. Derates may be applied.

Info: https://www.meccalte.com/downloads/MA0605_Bulletin_IP.pdf

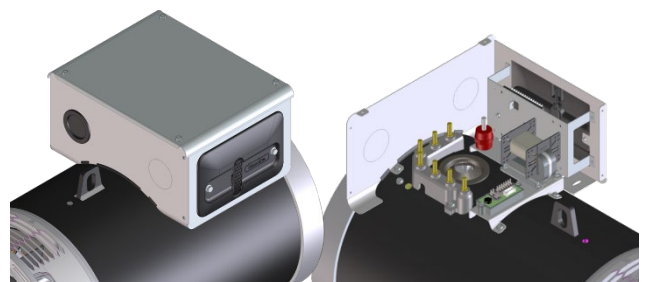


Construction

The robust mechanical structure withstands up to 5G in any direction and 9G vertically and its design permits easy access to the connections and components during routine maintenance check-ups. The mechanical design has used the most advanced FEM techniques. The materials used are: FEP12 steel for the frame, C45 steel for the shaft and cast iron or aluminum pressure die cast for the end-brackets: fans are aluminum die casted either nylon fiber glass loaded, UL compliant materials. Rotors are dynamically balanced according grades 6.3 (up to series 32) or 2.5 (from series 34 onwards) of ISO 1940-1.

Terminals and Terminal Box

Easy access to regulators is possible due to a new AVR panel. Terminal boards have been redesigned into a special L configuration, specifically to ease customer connections; with this kind of terminal board it is possible to place a second terminal board in order to get 12 available terminals. Current transformers are available as an option on series ECO38 with single or dual output.



Excitation and Regulation Systems

All ECP/ECO series have MAUX auxiliary winding to power the digital regulator. Both DSR and the DER1 are available to connect to PC through the DxR2 USB interface and DxR TERMINAL software to interrogate/download alarms & settings for analysis or for cloning other regulators. DER2 has got an integrated USB connection and can be connected to the PC without any optional connection boards. More settings such as LAMS, digital RAM based synchronous external control and soft start are obtainable through the DxR connection. Simple analogue potentiometers are available for the more usual adjustments.

Excitation Systems	DSR	DER1	DER2
ECP3 to ECO38	Std	Option	Option
ECO40	-	Std	Option
Parallel Operation	✓	✓	✓
Mains Parallel	✓	✓	✓
3 Phase Sensing (rms)	-	✓	✓
Accuracy	+/-1%	+/-0.5%	+/-0.5%
Remote Voltage Control	✓	✓	✓
Alarm Log	✓	✓	✓
Analogue and Digital Configurable	✓	✓	✓
LAMS (Load Acceptance V/f)	✓	✓	✓
APD (Active Protection Output)	✓	✓	✓
Soft Start	✓	✓	✓
High dynamic response	-	-	✓
USB connection without external boards	-	-	✓

For a given motor start duty a smaller machine may be selected – also enhanced by low sub-transient reactance values for non-linear loads. The whole range is capable of >300% sustained short circuit current for up to 20 seconds.

Optional PMG

The Mecc Alte PMG is available on ECP28, ECP32, ECP34 and ECO38 as factory-fitted option; alternatively, only the predisposition for the retrofit, for subsequent assembly, is available on option. On series ECO40 is available as a factory-fitted or retro-fitted options.

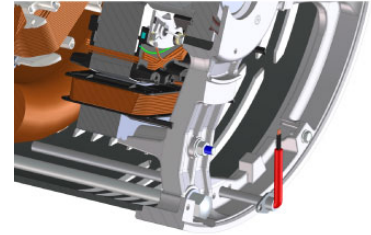
The complete AVR range is fully compatible with both MAUX and PMG systems; this minimises spare parts management and flexibility of stock as one AVR suits all applications.

The PMG is delivering the same amount of kVA available with the MAUX.



Dew Heater

Our whole range can be fitted with anti-condensation heaters of adequate power sized to alternator kVA. Voltage for heaters must be specified when ordering. New cylindrical cartridge style heaters are available on request and it can be retrofitted.



Accessories

Additional optionals can be fit on our alternator series, such as PTC thermistors or PT100 both on windings and bearings, dew heaters, high and low profile of terminal boxes (on most series), parallel devices (standard from ECO38), current and voltage transformers, air filters, IP43 and IP45 protections and many others.

For more info visit: <https://www.meccalte.com/en/products/alternators/accessories/c-type-accessories>

Deration coefficients

Altitude (meters)	Ambient temperature (Celsius)					
	25	40	45	50	55	60
≤ 1000	1.07	1	0.96	0.93	0.91	0.89
$> 1000 \leq 1500$	1.01	0.96	0.92	0.89	0.87	0.84
$> 1500 \leq 2000$	0.96	0.91	0.87	0.84	0.83	0.79
$> 2000 \leq 3000$	0.9	0.85	0.81	0.78	0.76	0.73

Notes on short circuit curves

The indicated coefficients have to be used to correct the three phase short circuit curves values as a function of the rated voltage.

The indicated coefficient have to be used to correct the three phase short circuit curves values as a function of the type of short circuit voltage.

50 Hz		60 Hz	
Voltage	Factor	Voltage	Factor
380	0.93X	415	0.85X
400	1X	440	0.90X
415	1.04X	460	0.95X
440	1.10X	480	1X

	3 phase	2 phase L-L	1 phase L-N
<i>Instantaneous</i>	1X	0.87X	1.30X
<i>Minimum</i>	1X	1.80X	3.20X
<i>Sustained</i>	1X	1.50X	2.50X
<i>Max Duration</i>	20 sec.	10 sec.	4 sec.

All the curves are shown for series or parallel star connection at 400V 50 Hz or 480V 60 Hz. If the unit is reconnected from series to parallel star, the additional coefficient is 2X. From series star to series delta, it is 1.72X. From series star to parallel delta, it is 3.44X.

General characteristics

Pole number	4	Insulation class	H
Phase number	3	Protection class	IP23
Number of wires	12	NDE Bearing type	6207-2RS
Execution	Brushless	DE Bearing type	6309-2RS
Regulator type	DSR	Maximum Overspeed	2250
Winding pitch	2/3	Altitude	0-1000
Code voltage reference	T0405S3	Balancing	ISO1940-1

Ratings 50Hz

kVA / kW @ Temp. Rise / Ambient °C - 0.8 PF																					
STANDBY-163/27					STANDBY-150/40				H-125/40				F-105/40				B-80/40				
Series	Star Y	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V
Parallel	Star YY	190V	200V	208V	220V	190V	200V	208V	220V	190V	200V	208V	220V	190V	200V	208V	220V	190V	200V	208V	220V
Series	Delta Δ	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V
Parallel	Delta ΔΔ	110V	115V	120V	127V	110V	115V	120V	127V	110V	115V	120V	127V	110V	115V	120V	127V	110V	115V	120V	127V
ECP28 1VS4 C	kVA	8,2	8,2	8,2	-	7,7	7,7	7,7	-	7,5	7,5	7,5	-	6,7	6,7	6,7	-	6	6	6	-
	kW	6,6	6,6	6,6	-	6,2	6,2	6,2	-	6	6	6	-	5,4	5,4	5,4	-	4,8	4,8	4,8	-
ECP28 2VS4 C	kVA	11	11	11	-	10,3	10,3	10,3	-	10	10	10	-	9,1	9,1	9,1	-	8	8	8	-
	kW	8,8	8,8	8,8	-	8,2	8,2	8,2	-	8	8	8	-	7,3	7,3	7,3	-	6,4	6,4	6,4	-
ECP28 1S4 C	kVA	13,7	13,7	13,7	-	13	13	13	-	12,5	12,5	12,5	-	11,6	11,6	11,6	-	10	10	10	-
	kW	11	11	11	-	10,4	10,4	10,4	-	10	10	10	-	9,3	9,3	9,3	-	8	8	8	-
ECP28 2S4 C	kVA	16,5	16,5	16,5	-	15,4	15,4	15,4	-	15	15	15	-	14,1	14,1	14,1	-	12	12	12	-
	kW	13,2	13,2	13,2	-	12,4	12,4	12,4	-	12	12	12	-	11,3	11,3	11,3	-	9,6	9,6	9,6	-
ECP28 3S4 C	kVA	19,2	19,2	19,2	17,5	18	18	18	16,5	17,5	17,5	17,5	16	16,5	16,5	16,5	14,9	14	14	14	12,8
	kW	15,4	15,4	15,4	14	14,4	14,4	14,4	13,2	14	14	14	12,8	13,2	13,2	13,2	11,9	11,2	11,2	11,2	10,2
ECP28 M4 C	kVA	22	22	22	20,4	20,5	20,5	20,5	19	20	20	20	18,5	18,5	18,5	18,5	17,5	16	16	16	14,8
	kW	17,6	17,6	17,6	16,3	16,4	16,4	16,4	15,2	16	16	16	14,8	14,8	14,8	14,8	14	12,8	12,8	12,8	11,9
ECP28 L4 C	kVA	27,5	27,5	27,5	-	25,5	25,5	25,5	-	25	25	25	-	23	23	23	-	20	20	20	-
	kW	22	22	22	-	20,4	20,4	20,4	-	20	20	20	-	18,4	18,4	18,4	-	16	16	16	-
ECP28 VL4 C	kVA	33	33	33	-	30,5	30,5	30,5	-	30	30	30	-	26	26	26	-	24	24	24	-
	kW	26,4	26,4	26,4	-	24,4	24,4	24,4	-	24	24	24	-	20,8	20,8	20,8	-	19,2	19,2	19,2	-

Ratings 60Hz

kVA / kW @ Temp. Rise / Ambient °C - 0.8 PF																					
STANDBY-163/27					STANDBY-150/40				H-125/40				F-105/40				B-80/40				
Series	Star Y	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V
Parallel	Star YY	208V	220V	230V	240V	208V	220V	230V	240V	208V	220V	230V	240V	208V	220V	230V	240V	208V	220V	230V	240V
Series	Delta Δ	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V
Parallel	Delta ΔΔ	120V	127V	133V	138V	120V	127V	133V	138V	120V	127V	133V	138V	120V	127V	133V	138V	120V	127V	133V	138V
ECP28 1VS4 C	kVA	8,8	9,3	9,9	9,9	8,3	8,7	9,3	9,3	8	8,5	9	9	7,2	7,5	8,2	8,2	6,4	6,8	7,2	7,2
	kW	7	7,4	8	8	6,6	6,9	7,5	7,5	6,4	6,8	7,2	7,2	5,8	6	6,5	6,5	5,1	5,4	5,8	5,8
ECP28 2VS4 C	kVA	11,5	12,4	13,2	13,2	10,7	11,6	12,4	12,4	10,5	11,3	12	12	9,5	10	10,9	10,9	8,4	9	9,6	9,6
	kW	9,2	9,9	10,6	10,6	8,6	9,3	9,9	9,9	8,4	9	9,6	9,6	7,6	8	8,7	8,7	6,7	7,2	7,7	7,7
ECP28 1S4 C	kVA	14,3	15,3	16,5	16,5	13,3	14,3	15,5	15,5	13	13,9	15	15	12	12,5	13,9	13,9	10,4	11,1	12	12
	kW	11,4	12,2	13,2	13,2	10,7	11,4	12,4	12,4	10,4	11,1	12	12	9,6	10	11	11	8,3	8,9	9,6	9,6
ECP28 2S4 C	kVA	17	18,1	19,8	19,8	15,9	16,8	18,5	18,5	15,4	16,4	18	18	14,6	15,4	16,8	16,8	12,4	13,1	14,4	14,4
	kW	13,6	14,4	15,8	15,8	12,7	13,4	14,8	14,8	12,4	13,1	14,4	14,4	11,6	12,3	13,4	13,4	9,9	10,5	11,5	11,5
ECP28 3S4 C	kVA	19,8	21,1	23	23	18,5	19,7	21,6	21,6	18	19	21	21	17	18	19,6	19,6	14,4	15,3	16,8	16,8
	kW	15,8	16,8	18,5	18,5	14,8	15,7	17,3	17,3	14,4	15,3	16,8	16,8	13,6	14,4	15,6	15,6	11,5	12,2	13,4	13,4
ECP28 M4 C	kVA	23,1	25,3	26,4	26,4	21,5	23,6	24,6	24,6	21	23	24	24	19	20	22	22	16,8	18,4	19,2	19,2
	kW	18,5	20,2	21	21	17,2	18,9	19,7	19,7	16,8	18,4	19,2	19,2	15,2	16	17,6	17,6	13,4	14,7	15,4	15,4
ECP28 L4 C	kVA	28,6	30,3	33	33	26,5	28	30,6	30,6	26	27,5	30	30	24	25,5	27,5	27,5	20,8	22	24	24
	kW	22,9	24,2	26,4	26,4	21,2	22,4	24,5	24,5	20,8	22	24	24	19,2	20,4	22	22	16,6	17,6	19,2	19,2
ECP28 VL4 C	kVA	36,3	39,6	39,6	39,6	33,5	36,6	36,6	36,6	33	36	36	36	29	32	32	32	26,4	29	29	29
	kW	29	31,7	31,7	31,7	26,8	29,3	29,3	29,3	26,4	28,8	28,8	28,8	23,2	25,6	25,6	25,6	21,1	23	23	23

Reactance & Time constants- Class H / 400V

Unsaturated (ref. EN60034-4)			ECP28 1VS4 C	ECP28 2VS4 C	ECP28 1S4 C	ECP28 2S4 C	ECP28 3S4 C	ECP28 M4 C	ECP28 L4 C	ECP28 VL4 C
X_d	Direct-axis synchronous reactance	%	233,2	228,8	207,7	196,9	217,3	200,6	215,5	185,8
X'_d	Direct-axis transient reactance	%	20,2	20	18,3	17,3	18,7	18,7	18,9	17,4
X''_d	Direct-axis subtransient reactance	%	14,4	14,3	11,8	11,2	12,7	10,6	10,7	9,9
X_q	Quadrature-axis synchronous reactance	%	85,5	83,4	71,1	67,6	79,9	87,1	88,6	80,1
X'_q	Quadrature-axis transient reactance	%	85,5	83,4	71,1	67,6	79,9	87,1	88,6	80,1
X''_q	Quadrature-axis subtransient reactance	%	30	28,2	24,8	23,5	26,4	24,4	24,4	21,5
X₂	Negative-sequence reactance	%	21,6	20,7	17,7	16,8	19	16,9	17	15,1
X₀	Zero sequence reactance	%	4,41	4,11	3,49	3,32	3,97	3,67	3,63	3,17
Saturated										
X_d	Direct-axis synchronous reactance	%	198,2	194,5	176,5	167,4	184,7	170,5	183,2	157,9
X'_d	Direct-axis transient reactance	%	17,2	17	15,6	14,7	15,9	15,9	16,1	14,8
X''_d	Direct-axis subtransient reactance	%	12,2	12,2	10	9,52	10,8	9,01	9,09	8,42
X_q	Quadrature-axis synchronous reactance	%	72,7	70,9	60,4	57,5	67,9	74	75,3	68,1
X'_q	Quadrature-axis transient reactance	%	72,7	70,9	60,4	57,5	67,9	74	75,3	68,1
X''_q	Quadrature-axis subtransient reactance	%	25,5	24	21,1	20	22,4	20,7	20,7	18,3
X₂	Negative-sequence reactance	%	18,4	17,6	15	14,3	16,2	14,4	14,4	12,8
X₀	Zero sequence reactance	%	4,41	4,11	3,49	3,32	3,97	3,67	3,63	3,17
K_{cc}	Short circuit ratio		0,5	0,51	0,57	0,6	0,54	0,59	0,55	0,63
T'_d	Transient time constant	sec	0,062	0,057	0,066	0,063	0,055	0,048	0,054	0,051
T''_d	Subtransient time constant	sec	0,023	0,025	0,028	0,026	0,02	0,015	0,015	0,013
T'_{do}	Open circuit time constant	sec	0,72	0,66	0,75	0,71	0,64	0,51	0,61	0,54
T_a	Armature time constant	sec	0,09	0,009	0,009	0,009	0,009	0,01	0,01	0,01

Additional information - Class H / 400V

I_o	Excitation current at no load	A	0,7	0,8	0,8	0,7	0,6	0,6	0,7	0,7
I_c	Excitation current at full load	A	3,0	2,9	3,2	2,6	2,0	1,8	1,9	2,4
Overload			1 hour in a 6 hours period 110% rated load							
Overload per 20 sec.			300							
Heat dissipation	W		1009	1302	1587	1857	2148	2391	2831	3242
Telephone Harmonic Factor - THF	%		<2	<2	<2	<2	<2	<2	<2	<2
Waveform Distors.(THD) full load LL/LN	%		1,5 / 1,5	1,7 / 1,6	1,8 / 1,7	1,5 / 1,5	1,7 / 1,6	1,5 / 1,6	1,5 / 1,4	2,1 / 2
Waveform Distors.(THD) no load LL/LN	%		3,5 / 3,5	3,4 / 3,3	3,5 / 3,5	3,4 / 3,4	3,5 / 3,4	3,2 / 3,2	3 / 2,9	3 / 3

Reactance & Time constants- Class H / 480V

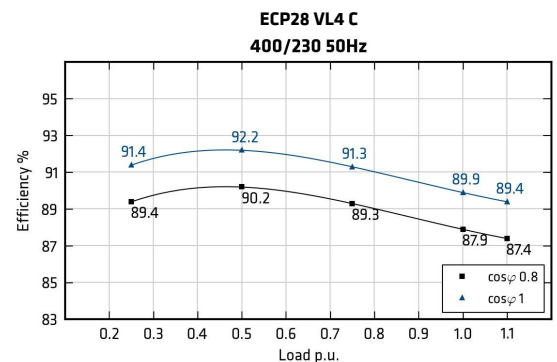
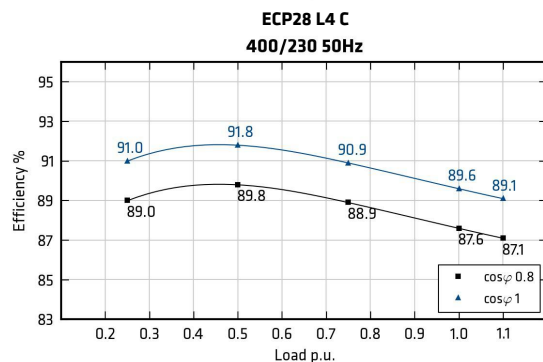
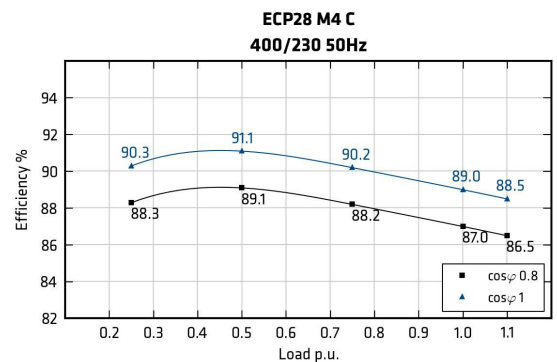
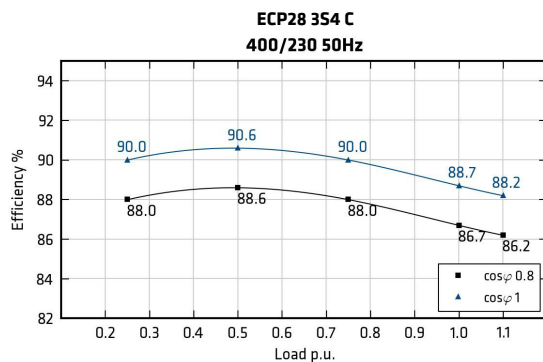
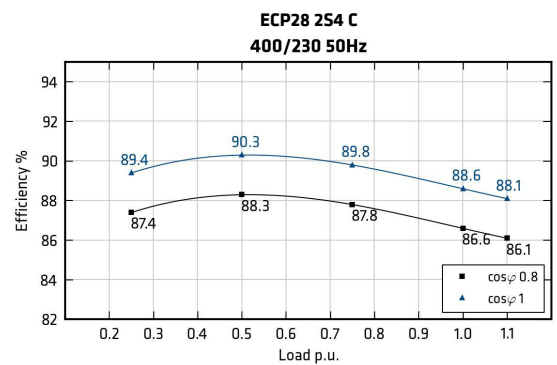
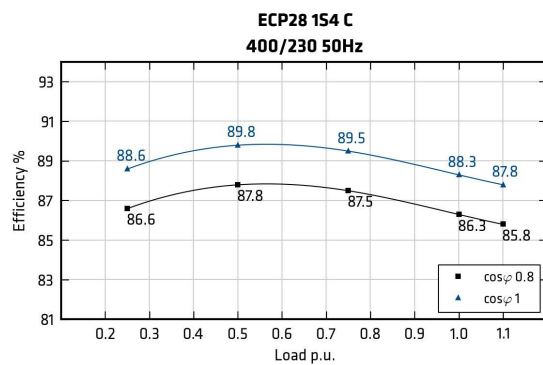
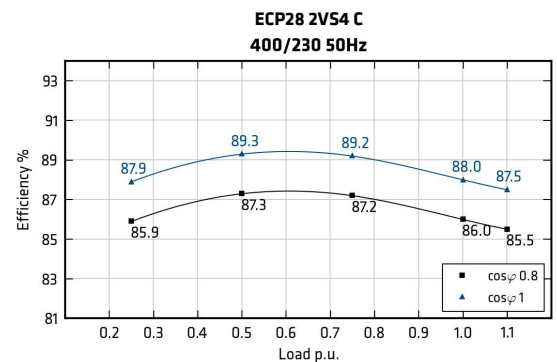
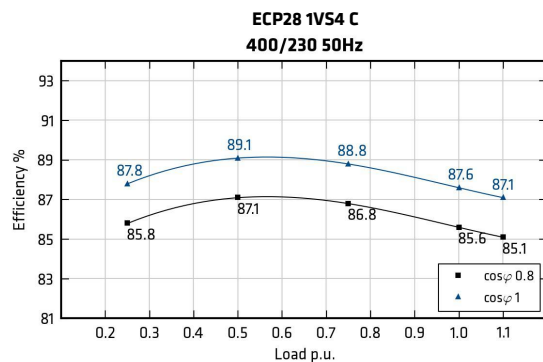
Unsaturated (ref. EN60034-4)			ECP28 1VS4 C	ECP28 2VS4 C	ECP28 1S4 C	ECP28 2S4 C	ECP28 3S4 C	ECP28 M4 C	ECP28 L4 C	ECP28 VL4 C
X_d	Direct-axis synchronous reactance	%	233,2	228,8	207,7	196,9	217,3	200,6	215,5	185,8
X'_d	Direct-axis transient reactance	%	20,2	20	18,3	17,3	18,7	18,7	18,9	17,4
X''_d	Direct-axis subtransient reactance	%	14,4	14,3	11,8	11,2	12,7	10,6	10,7	9,9
X_q	Quadrature-axis synchronous reactance	%	85,5	83,4	71,1	67,6	79,9	87,1	88,6	80,1
X'_q	Quadrature-axis transient reactance	%	85,5	83,4	71,1	67,6	79,9	87,1	88,6	80,1
X''_q	Quadrature-axis subtransient reactance	%	30	28,2	24,8	23,5	26,4	24,4	24,4	21,5
X₂	Negative-sequence reactance	%	21,6	20,7	17,7	16,8	19	16,9	17	15,1
X₀	Zero sequence reactance	%	4,41	4,11	3,49	3,32	3,97	3,67	3,63	3,17
Saturated										
X_d	Direct-axis synchronous reactance	%	198,2	194,5	176,5	167,4	184,7	170,5	183,2	157,9
X'_d	Direct-axis transient reactance	%	17,2	17	15,6	14,7	15,9	15,9	16,1	14,8
X''_d	Direct-axis subtransient reactance	%	12,2	12,2	10	9,52	10,8	9,01	9,09	8,42
X_q	Quadrature-axis synchronous reactance	%	72,7	70,9	60,4	57,5	67,9	74	75,3	68,1
X'_q	Quadrature-axis transient reactance	%	72,7	70,9	60,4	57,5	67,9	74	75,3	68,1
X''_q	Quadrature-axis subtransient reactance	%	25,5	24	21,1	20	22,4	20,7	20,7	18,3
X₂	Negative-sequence reactance	%	18,4	17,6	15	14,3	16,2	14,4	14,4	12,8
X₀	Zero sequence reactance	%	4,41	4,11	3,49	3,32	3,97	3,67	3,63	3,17
K_{cc}	Short circuit ratio		0,5	0,51	0,57	0,6	0,54	0,59	0,55	0,63
T'_d	Transient time constant	sec	0,062	0,057	0,066	0,063	0,055	0,048	0,054	0,051
T''_d	Subtransient time constant	sec	0,023	0,025	0,028	0,026	0,02	0,015	0,015	0,013
T'_{do}	Open circuit time constant	sec	0,72	0,66	0,75	0,71	0,64	0,51	0,61	0,54
T_a	Armature time constant	sec	0,09	0,009	0,009	0,009	0,009	0,01	0,01	0,01

Additional information - Class H / 480V

I_o	Excitation current at no load	A	0,7	0,8	0,8	0,7	0,6	0,6	0,7	0,7
I_c	Excitation current at full load	A	3,0	2,9	3,2	2,6	2,0	1,8	1,9	2,4
Overload			1 hour in a 6 hours period 110% rated load							
Overload per 20 sec.			300							
Heat dissipation	W		1124	1460	1761	2001	2291	2397	2936	3271
Telephone Interference Factor - TIF			<45	<45	<45	<45	<45	<45	<45	<45
Waveform Distors.(THD) full load LL/LN	%		1,5 / 1,5	1,7 / 1,6	1,8 / 1,7	1,5 / 1,5	1,7 / 1,6	1,5 / 1,6	1,5 / 1,4	2,1 / 2
Waveform Distors.(THD) no load LL/LN	%		3,5 / 3,5	3,4 / 3,3	3,5 / 3,5	3,4 / 3,4	3,5 / 3,4	3,2 / 3,2	3 / 2,9	3 / 3

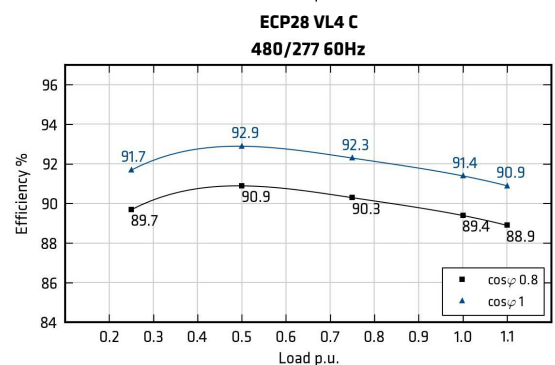
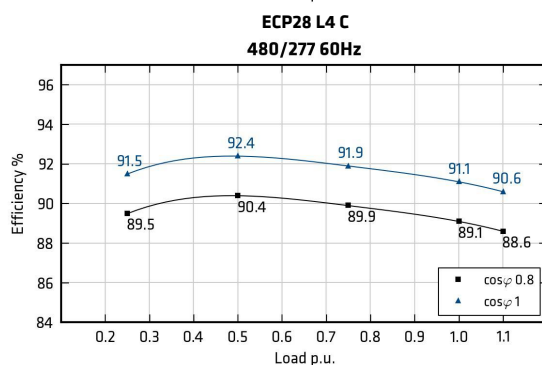
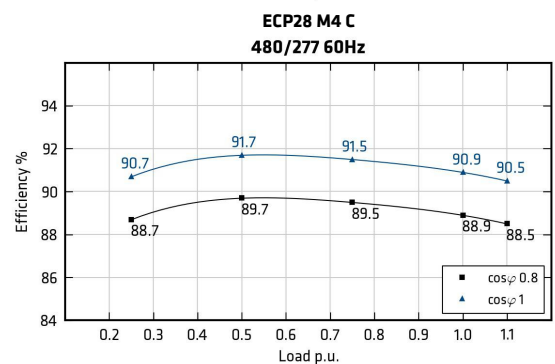
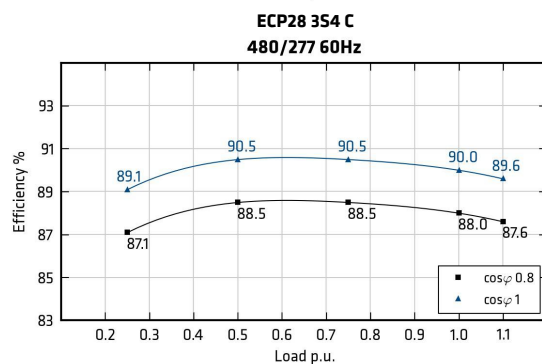
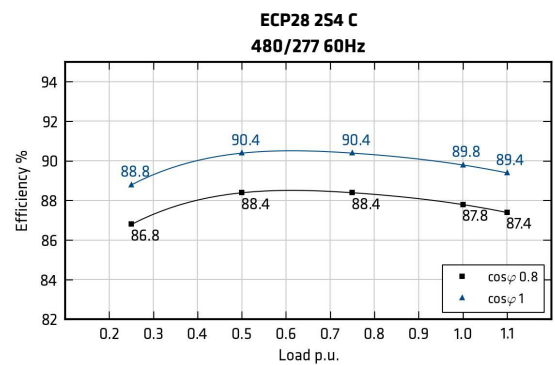
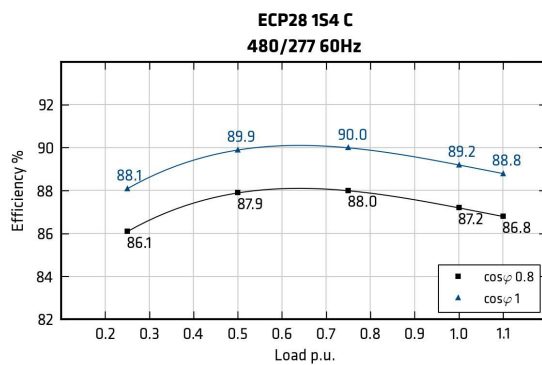
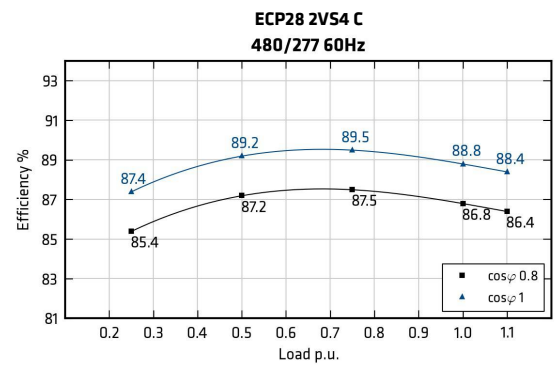
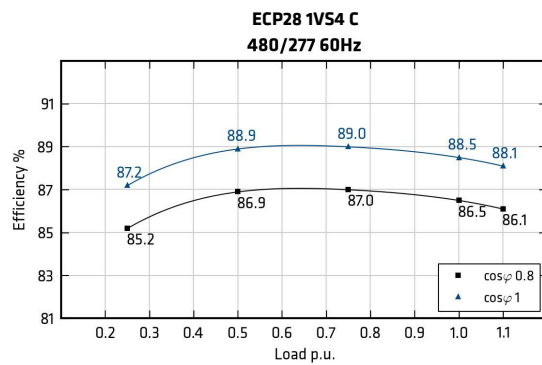
Efficiencies @ 50Hz

Models		380V 50Hz					400V 50Hz					415V 50Hz					440V 50Hz				
		0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1
ECP28 1VS4 C	%	85,6	87,2	86,9	85,9	85,4	85,8	87,1	86,8	85,6	85,1	86,0	87,1	86,9	85,9	85,4	-	-	-	-	-
ECP28 2VS4 C	%	85,7	87,4	87,3	86,3	85,8	85,9	87,3	87,2	86,0	85,5	86,1	87,3	87,3	86,3	85,8	-	-	-	-	-
ECP28 1S4 C	%	86,4	87,9	87,6	86,6	86,1	86,6	87,8	87,5	86,3	85,8	86,8	87,8	87,6	86,6	86,1	-	-	-	-	-
ECP28 2S4 C	%	86,8	88,5	88,3	87,2	86,7	87,4	88,3	87,8	86,6	86,1	87,5	88,2	87,9	86,8	86,3	-	-	-	-	-
ECP28 3S4 C	%	87,8	88,7	88,1	87,0	86,5	88,0	88,6	88,0	86,7	86,2	88,2	88,6	88,1	87,0	86,5	88,7	88,9	88,4	87,2	86,8
ECP28 M4 C	%	88,1	89,0	88,3	87,3	86,8	88,3	89,1	88,2	87,0	86,5	88,5	89,1	88,5	87,3	86,8	89,0	89,2	88,6	87,5	87,1
ECP28 L4 C	%	88,9	89,9	89,0	87,6	87,1	89,0	89,8	88,9	87,6	87,1	89,0	89,8	88,8	87,3	86,9	-	-	-	-	-
ECP28 VL4 C	%	89,3	90,3	89,4	87,9	87,4	89,4	90,2	89,3	87,9	87,4	89,4	90,2	89,4	88,2	87,8	-	-	-	-	-

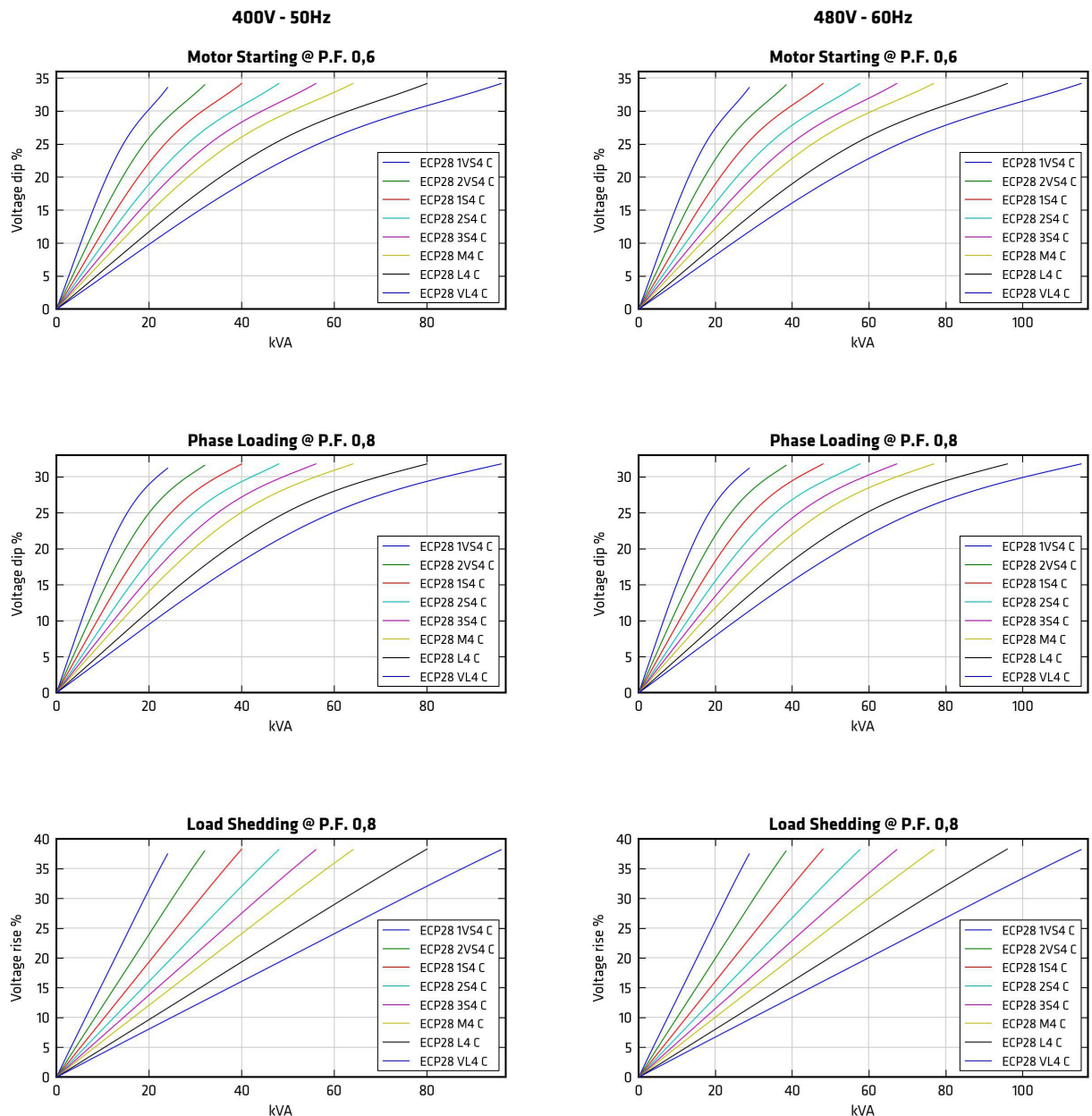


Efficiencies @ 60Hz

Models		415V 60Hz					440V 60Hz					460V 60Hz					480V 60Hz				
		0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1
ECP28 1VS4 C	%	85,2	87,0	87,2	86,6	86,1	85,4	87,0	86,9	86,3	85,9	84,9	86,8	87,1	86,6	86,2	85,2	86,9	87,0	86,5	86,1
ECP28 2VS4 C	%	85,4	87,3	87,7	86,9	86,4	85,6	87,3	87,4	86,6	86,2	85,1	87,1	87,6	86,9	86,5	85,4	87,2	87,5	86,8	86,4
ECP28 1S4 C	%	86,1	88,0	88,2	87,3	86,8	86,3	88,0	87,9	87,0	86,6	85,8	87,8	88,1	87,3	86,9	86,1	87,9	88,0	87,2	86,8
ECP28 2S4 C	%	86,9	88,7	89,2	88,5	88,0	87,4	88,7	88,4	87,4	87,0	86,3	88,1	88,6	87,9	87,5	86,8	88,4	88,4	87,8	87,4
ECP28 3S4 C	%	87,2	88,6	88,7	88,1	87,6	87,3	88,6	88,4	87,8	87,4	86,8	88,4	88,6	88,1	87,7	87,1	88,5	88,5	88,0	87,6
ECP28 M4 C	%	89,1	89,8	89,7	89,0	88,5	89,4	89,9	89,4	88,7	88,3	88,8	89,6	89,6	89,0	88,6	88,7	89,7	89,5	88,9	88,5
ECP28 L4 C	%	89,9	90,5	90,1	89,0	88,4	90,0	90,6	89,8	88,5	88,0	89,6	90,3	90,0	88,9	88,3	89,5	90,4	89,9	89,1	88,6
ECP28 VL4 C	%	90,2	91,0	90,5	89,3	88,7	90,5	91,1	90,2	88,8	88,2	89,8	90,8	90,4	89,2	88,6	89,7	90,9	90,3	89,4	88,9



Transients voltage



In order to scale transient curves as a function of a power factor or voltage if not indicated, please proceed as follows:

Power Factor coefficient corrector (PFCC), to be used on power factor 0.6 curves:

$$PFCC = \sin(\text{ARCCos}(\text{PFnew}))/0.8$$

Example. The PFCC at power factor 0.3 is 1.192 [$PFCC = \sin(\text{ARCCos}(0.3))/0.8$]. This means that the voltage fall at a given power at pf 0.3 is equivalent to the one that can be read on the pf 0.6 curve if the load is considered 1.192 times bigger (19% higher value.).

In this example, a 100 kVA load insertion at pf 0.3 is equivalent in voltage fall to a 119kVA load insertion at pf 0.6.

Voltage coefficient corrector (VCC):

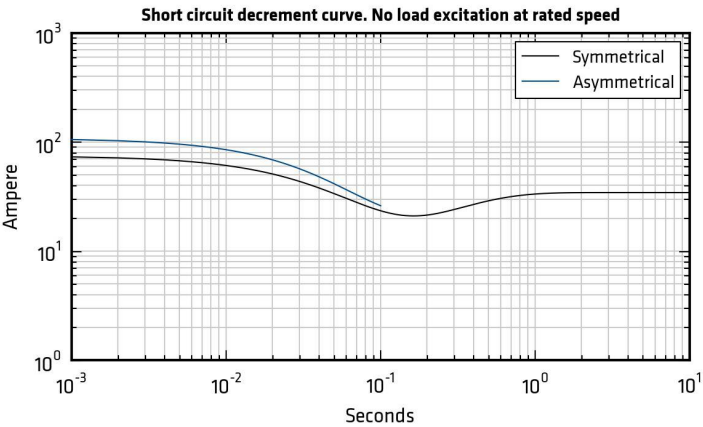
$$VCC = (400/V_{\text{new}})^2 \text{ if } 50 \text{ Hz; } VCC = (480/V_{\text{new}})^2 \text{ if } 60 \text{ Hz}$$

Example. VCC at 415V 60 Hz is 1.338 [$VCC = (480/415)^2$]. This means that the voltage fall at a given power at 415V is equivalent to the one that can be read on the power factor 0.6 curve if the load is considered 1.338 times bigger (33% higher value.).

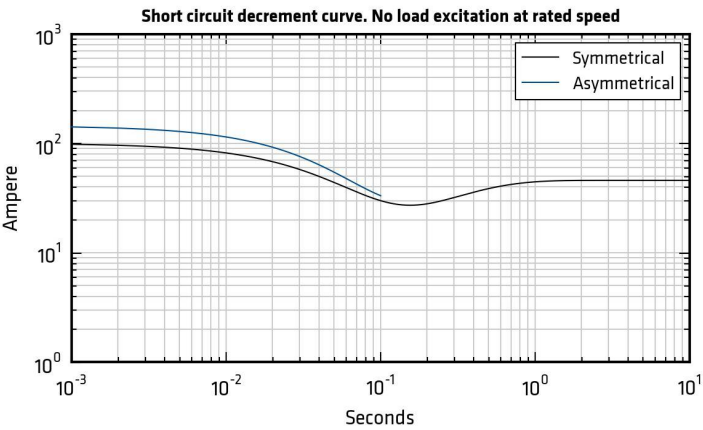
In this example, a 100 kVA load insertion at 415V is equivalent in voltage fall to a 133kVA load insertion at 480V.

50Hz Short circuit decrement curves - No load excitation at rated speed

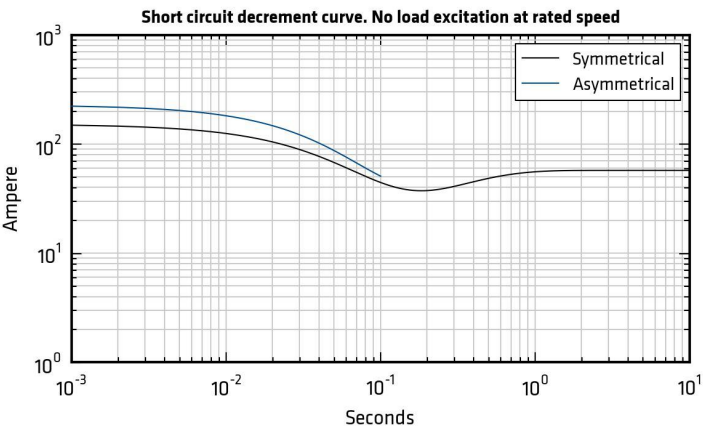
ECP28 1VS4 C



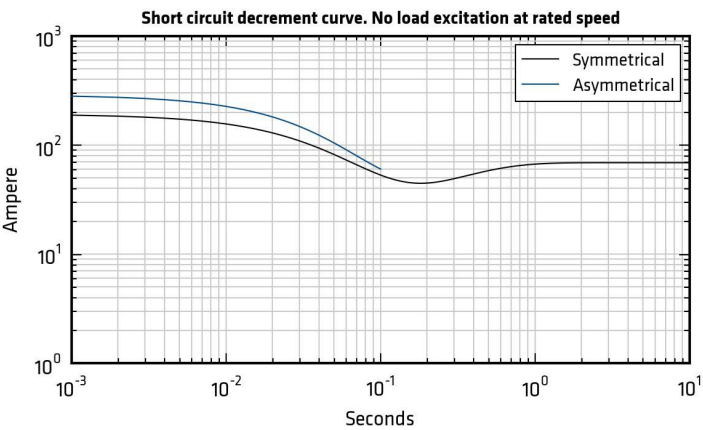
ECP28 2VS4 C



ECP28 1S4 C



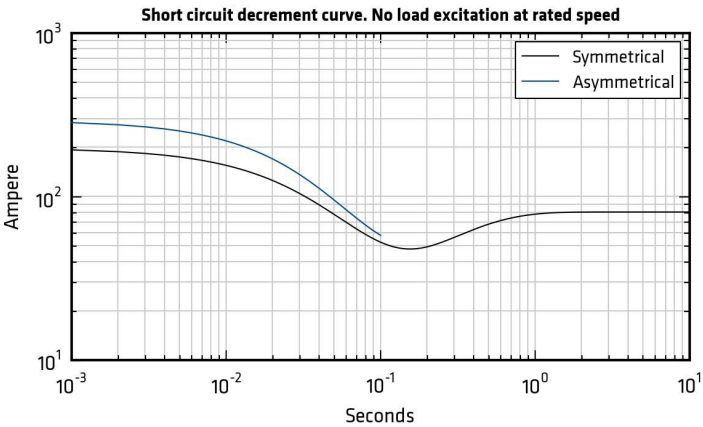
ECP28 2S4 C



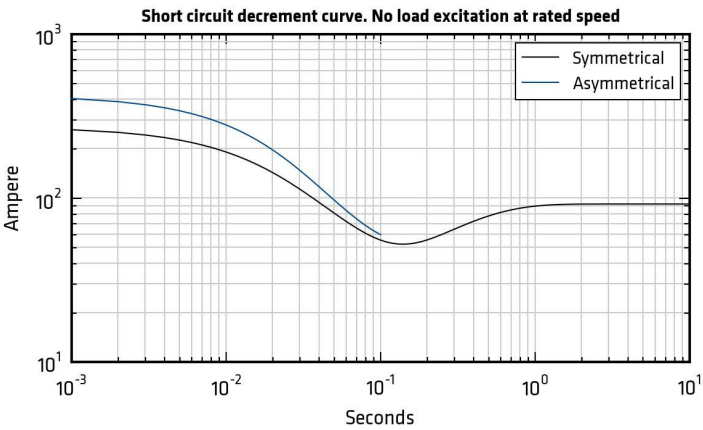
*Please refer to tables at page 6

50Hz Short circuit decrement curves - No load excitation at rated speed

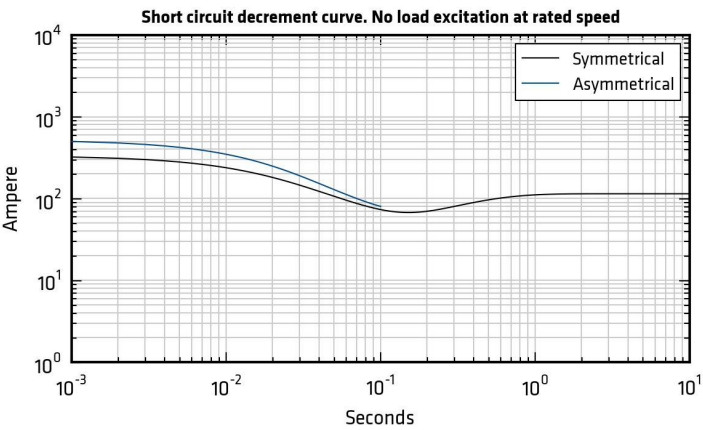
ECP28 3S4 C



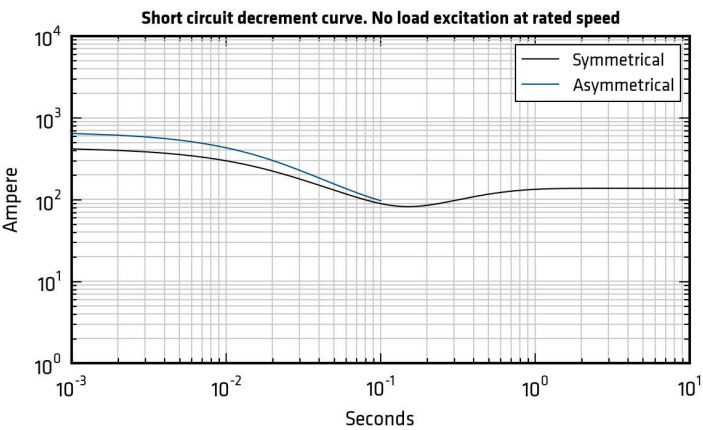
ECP28 M4 C



ECP28 L4 C



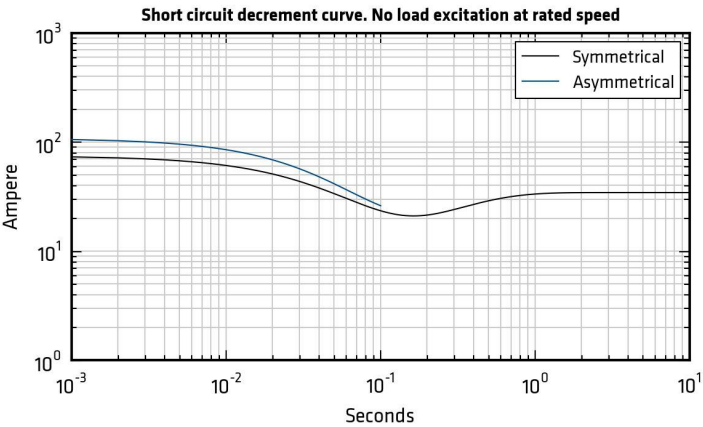
ECP28 VL4 C



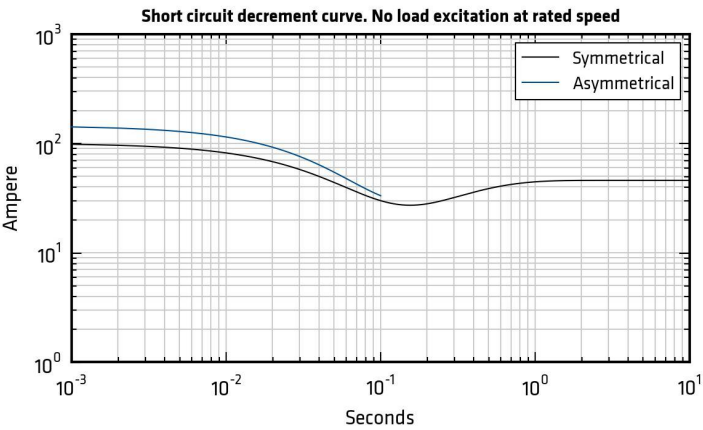
*Please refer to tables at page 6

60Hz Short circuit decrement curves - No load excitation at rated speed

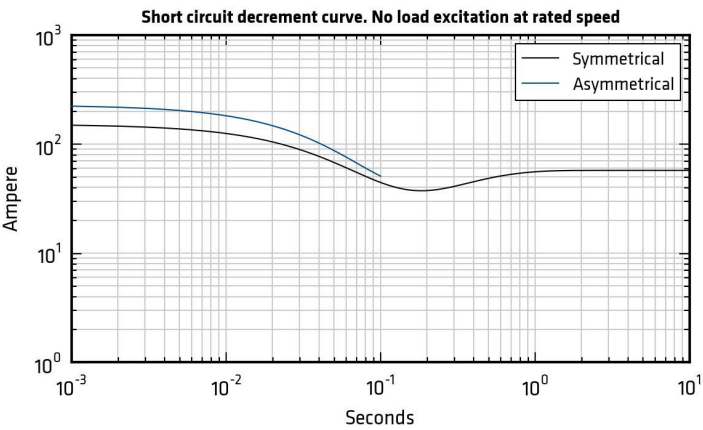
ECP28 1VS4 C



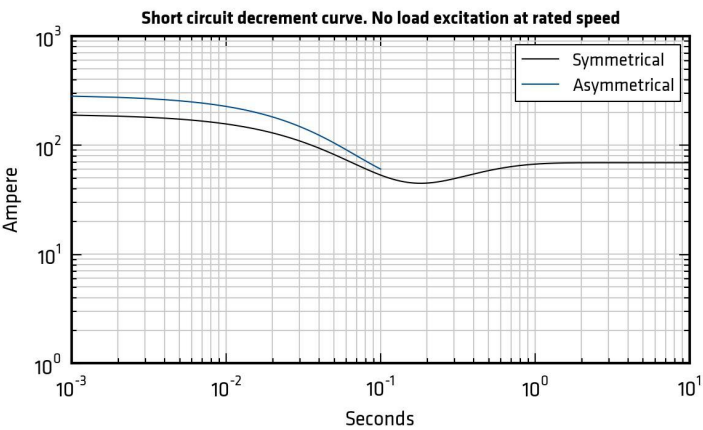
ECP28 2VS4 C



ECP28 1S4 C



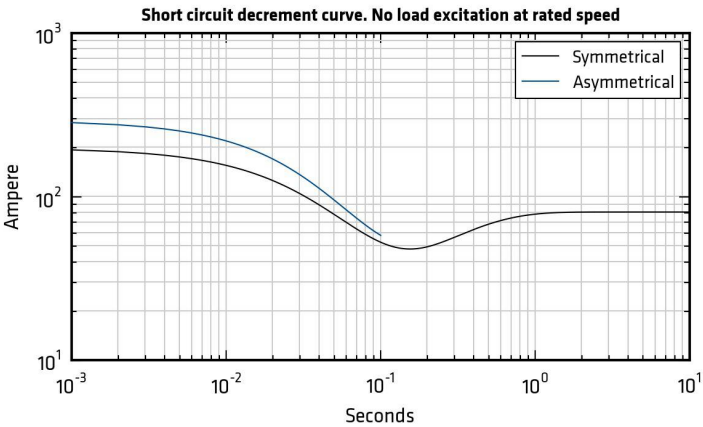
ECP28 2S4 C



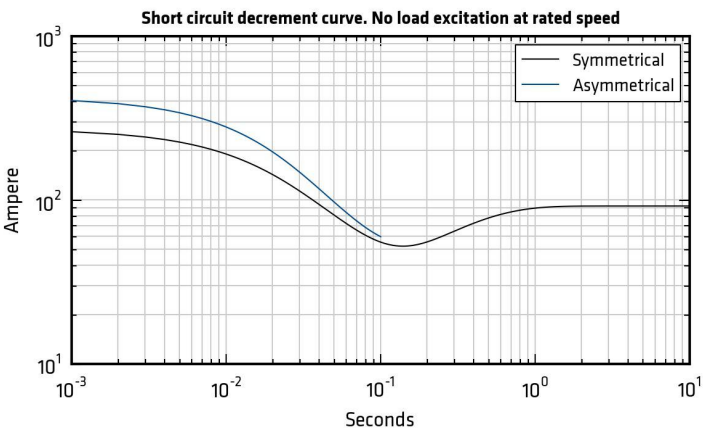
*Please refer to tables at page 6

60Hz Short circuit decrement curves - No load excitation at rated speed

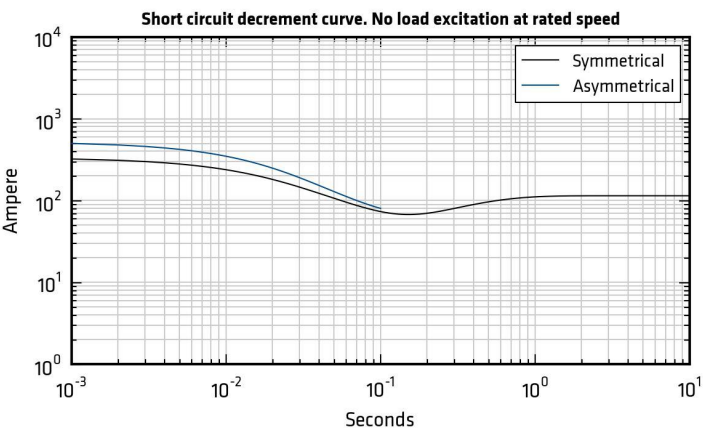
ECP28 3S4 C



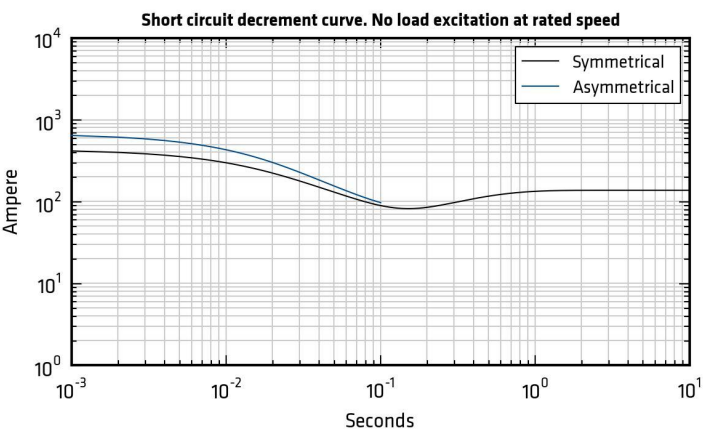
ECP28 M4 C



ECP28 L4 C



ECP28 VL4 C

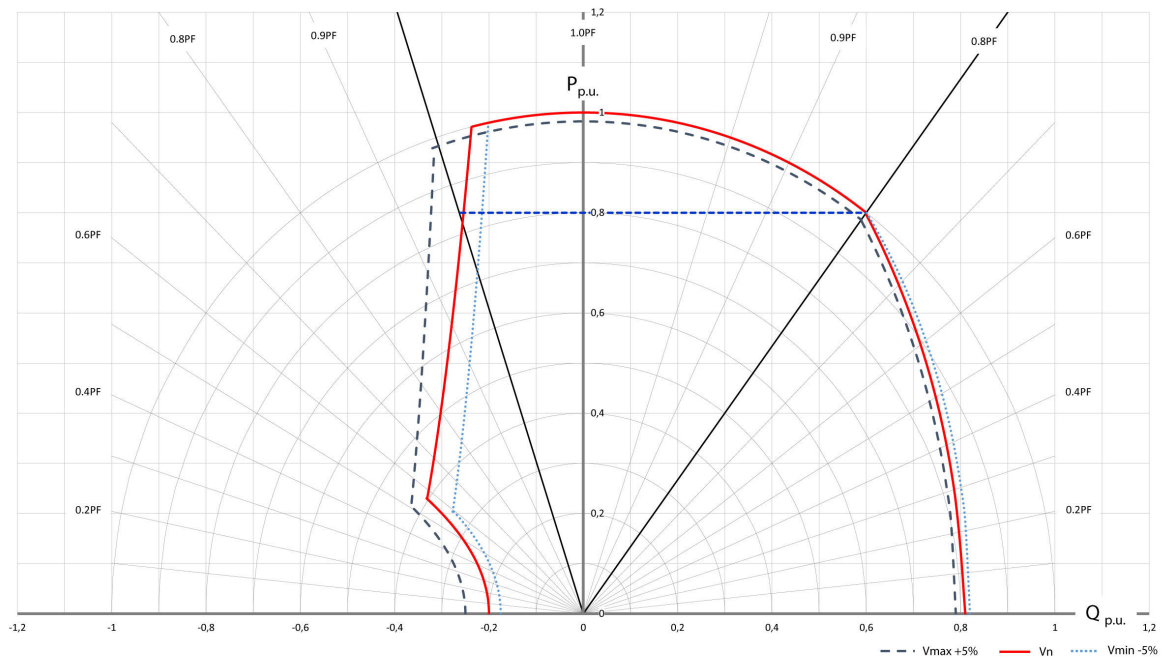


*Please refer to tables at page 6

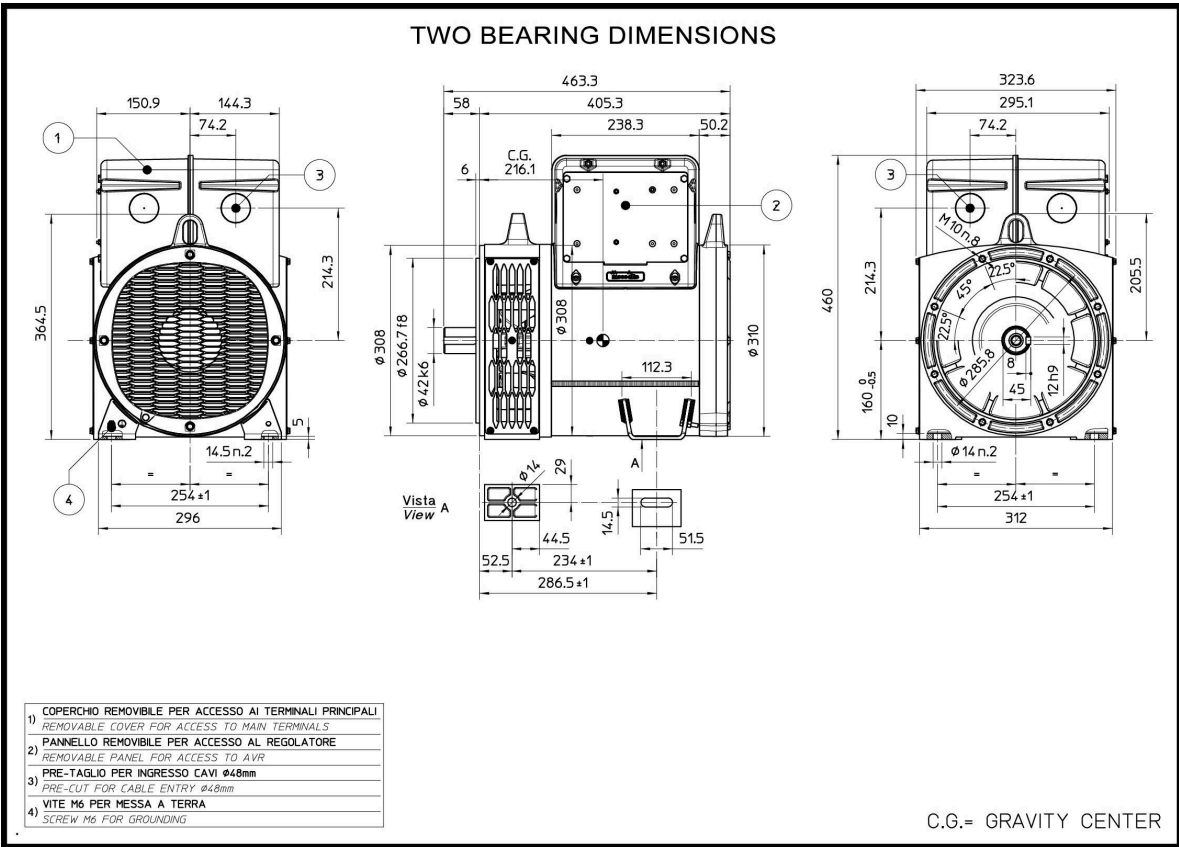
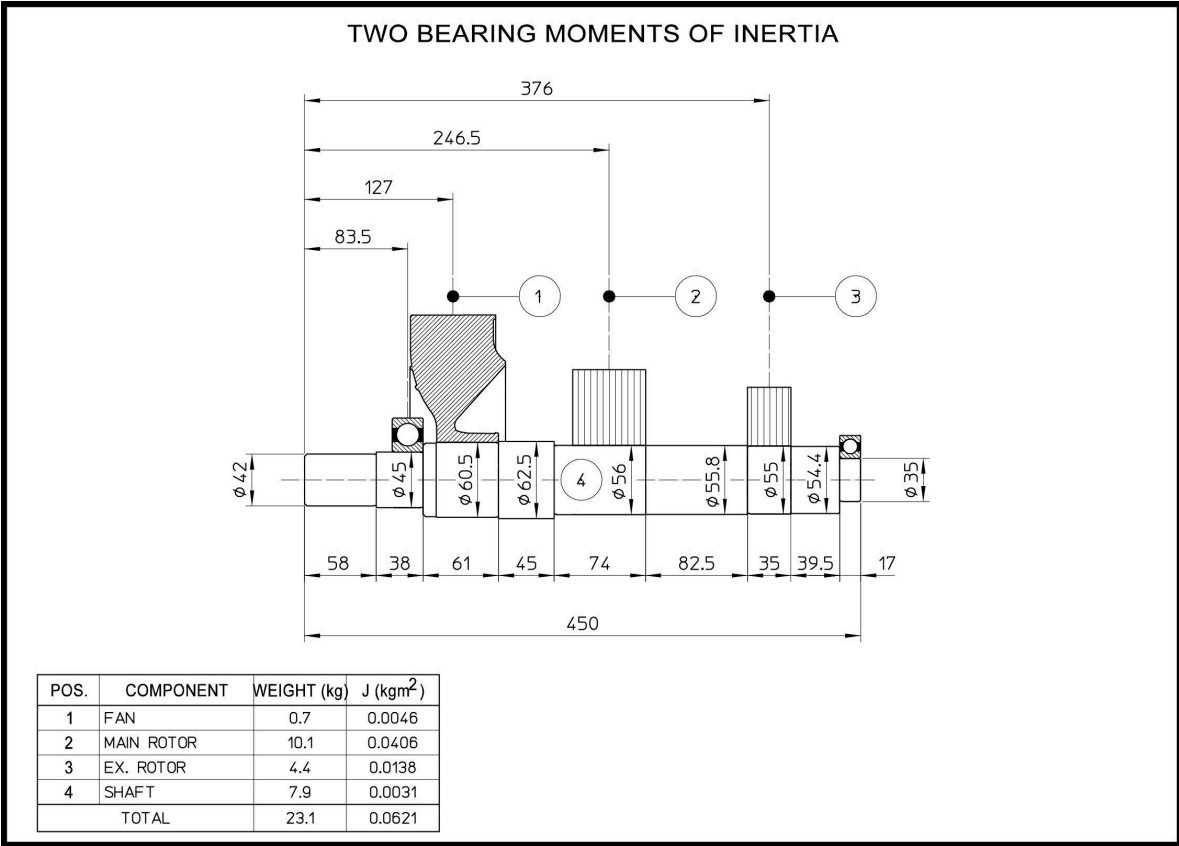
Additional Characteristics

Data		ECP28 1VS4 C		ECP28 2VS4 C		ECP28 1S4 C		ECP28 2S4 C		ECP28 3S4 C		ECP28 M4 C		ECP28 L4 C		ECP28 VL4 C	
		50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz
Damper cage		Aluminium															
Stator Winding Resistance (20°C)	Ω	1,101		0,737		0,542		0,396		0,347		0,276		0,183		0,141	
Rotor Winding Resistance (20°C)	Ω	0,904		0,986		1,067		1,123		1,204		1,314		1,505		1,75	
Stator Exciter Resistance (20°C)	Ω	9,6		9,6		9,6		9,6		9,6		9,6		9,6		9,6	
Rotor Exciter Resistance (20°C)	Ω	0,384		0,384		0,384		0,384		0,384		0,384		0,384		0,384	
Weight of complete generator	kg	73,0		79,1		87,4		91,5		96,9		106,0		121,9		141,8	
Unbalanced magnetic pull	kN/mm	2,9		3,0		2,8		2,9		3,0		3,6		4,3		4,6	
Air flow	m³/min	6,6	8,0	6,6	8,0	6,6	8,0	6,6	8,0	6,6	8,0	6,6	8,0	6,6	8,0	6,6	8,0
Noise level at 1m/7m	dB(A)	68/57	71/61	68/57	71/61	68/57	71/61	68/57	71/61	68/57	71/61	68/57	71/61	68/57	71/61	68/57	71/61

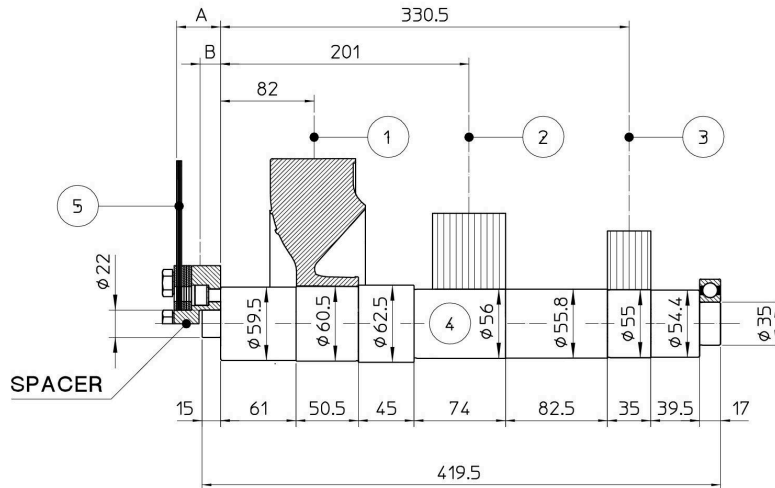
PQ Diagram



ECP28 1VS4 C



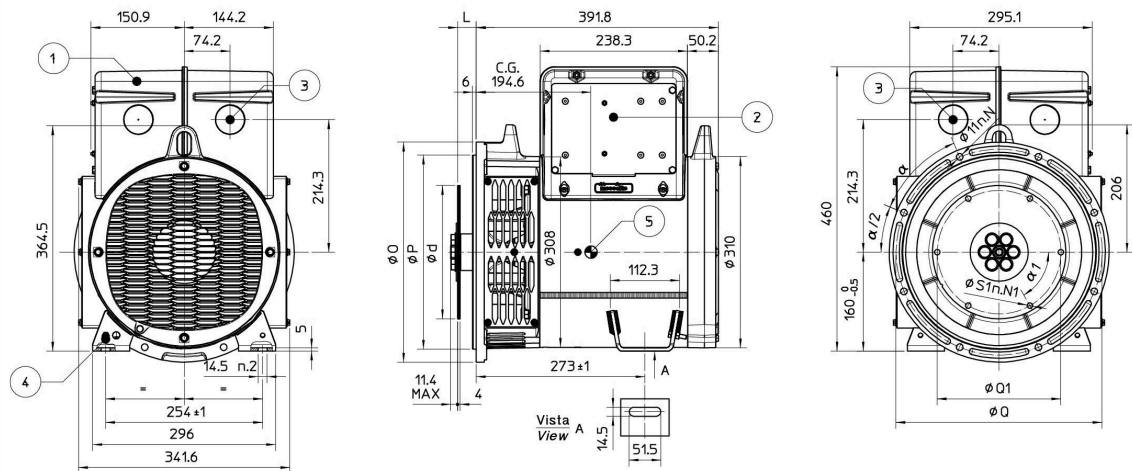
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	10.1	0.0406
3	EX. ROTOR	4.4	0.0138
4	SHAFT	7.9	0.0033
TOTAL		23.1	0.0623

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS



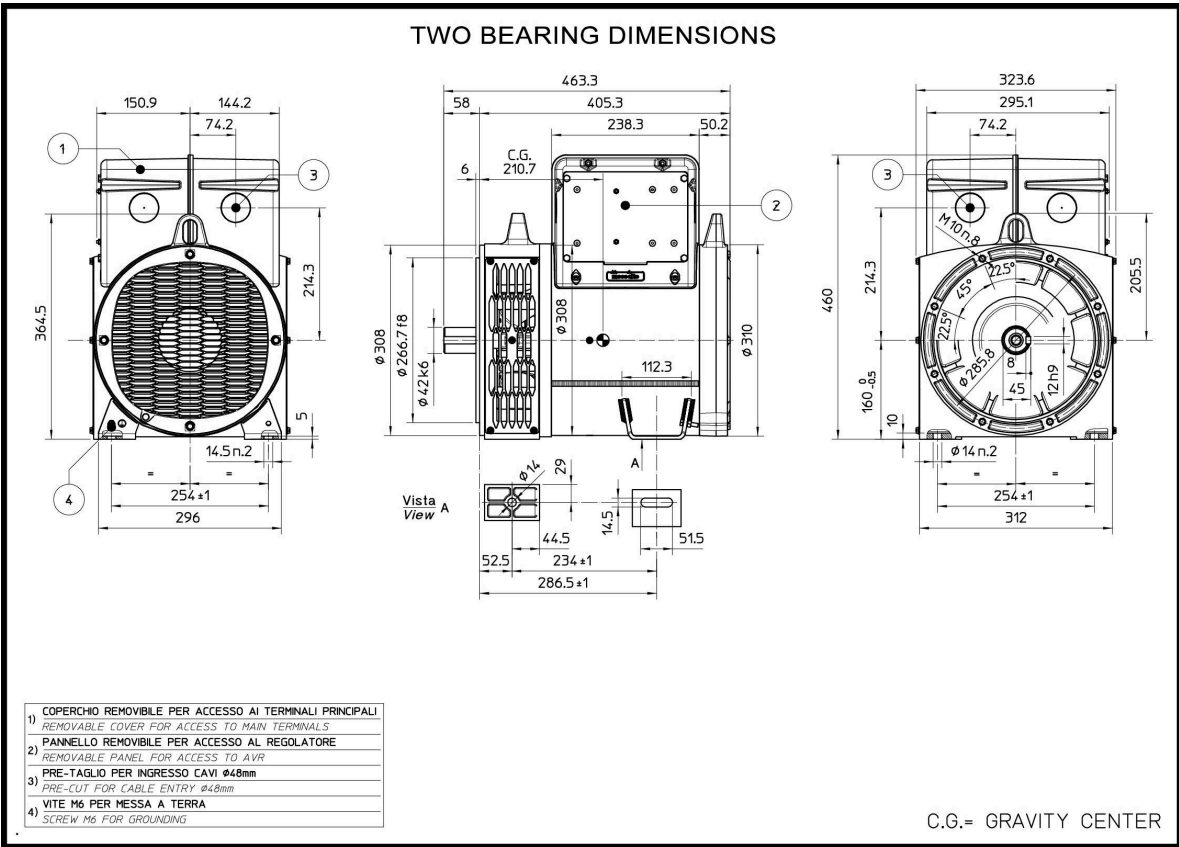
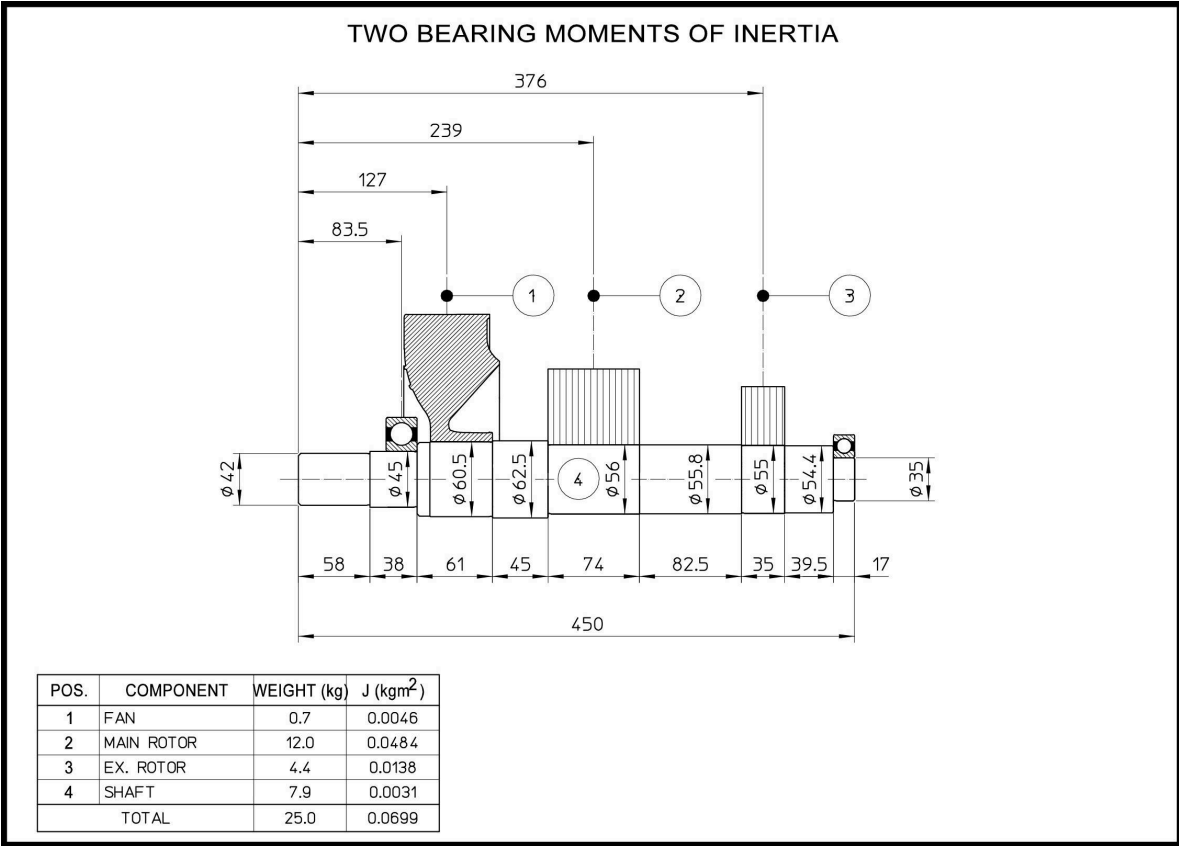
SAE N.	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	d	L	Q1	S1	$\alpha 1$	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

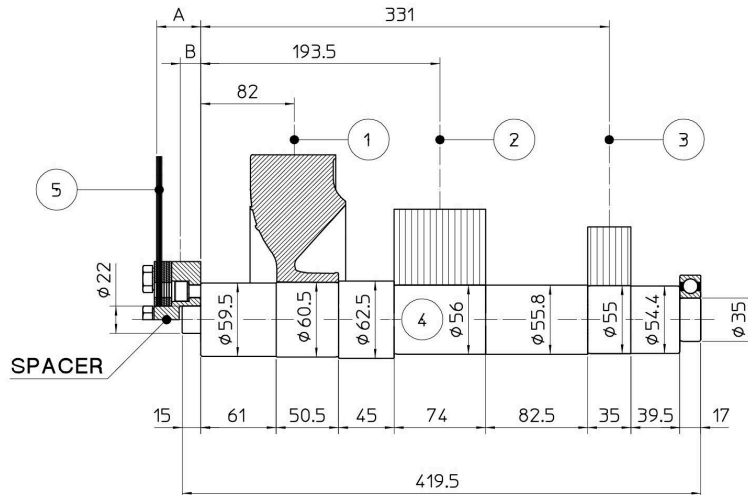
- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI $\phi 48\text{mm}$
PRE-CUT FOR CABLE ENTRY $\phi 48\text{mm}$
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 11.5
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 11.5

C.G.= GRAVITY CENTER

ECP28 2VS4 C



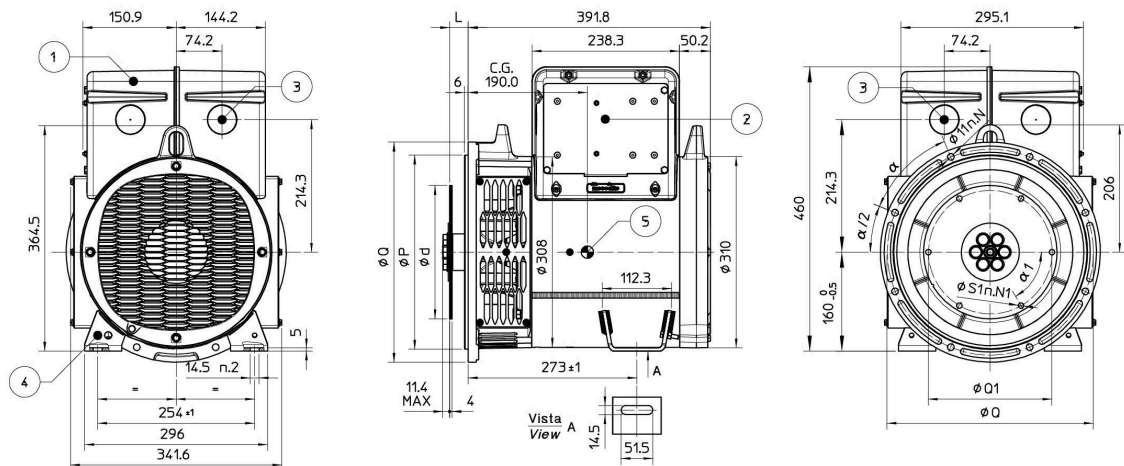
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	12.0	0.0484
3	EX. ROTOR	4.4	0.0138
4	SHAFT	7.9	0.0033
TOTAL		25.0	0.0701

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS



SAE N.	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 11.5
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 11.5

C.G.= GRAVITY CENTER

Technical drawing of a rotor assembly showing dimensions and bearing moments of inertia. The drawing includes a side view of the rotor with various components labeled 1 through 4. Dimensions are provided in millimeters (mm).

Dimensions (mm):

- Overall length: 490
- Distance from left end to center of component 1: 83.5
- Distance from left end to center of component 2: 271.5
- Distance from left end to center of component 3: 416
- Distance from left end to center of component 4: 114
- Distance between centers of components 1 and 2: 188
- Distance between centers of components 2 and 3: 235
- Distance between centers of components 3 and 4: 102
- Distance from left end to center of component 4: 114
- Distance from center of component 4 to right end: 17
- Distance from left end to center of component 1: 83.5
- Distance from center of component 1 to center of component 2: 188
- Distance from center of component 2 to center of component 3: 235
- Distance from center of component 3 to center of component 4: 102
- Distance from center of component 4 to right end: 17

Table of bearing moments of inertia:

POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	14.0	0.0561
3	EX. ROTOR	4.4	0.0138
4	SHAFT	8.7	0.0034
TOTAL		27.8	0.0779

TWO BEARING DIMENSIONS

Dimensions (mm):

- Front View:** Overall width 296, height 364.5. Terminal spacing 150.9, 144.2, 74.2. Fan diameter 214.3. Mounting hole Ø 14 n.2.
- Side View:** Core width 503.3, total width 445.3. Winding height 238.3. Bearing Ø 308. Cooling fin height 50.2. Cable entry point A at 112.3 from center.
- Rear View:** Total width 312, height 205.5. Terminal box width 254 ± 1. Mounting holes M10 n.6. Internal angles 22.5°, 45°. Cable entry Ø 28.5. Mounting hole Ø 14 n.2.
- Vista B:** Detail of mounting flange with Ø 14 hole, 29 thickness, and 44.5 diameter.

1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI

REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS

2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE

REMOVABLE PANEL FOR ACCESS TO AVR

3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm

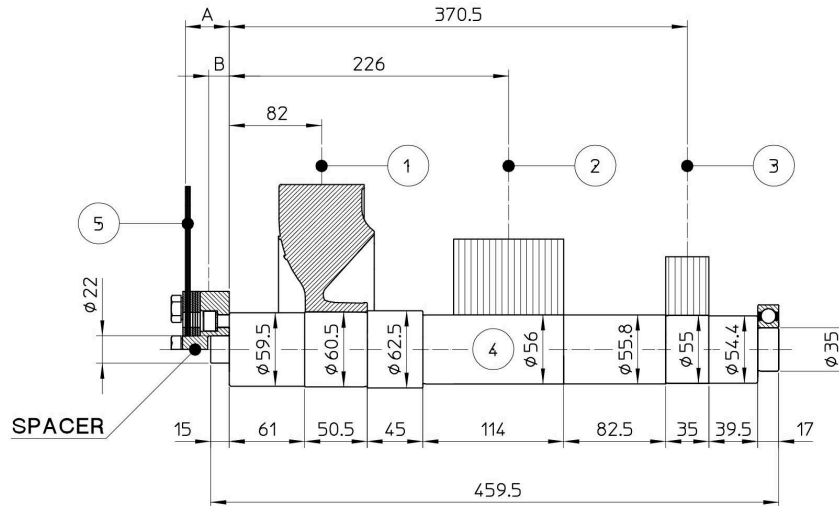
PRE-CUT FOR CABLE ENTRY Ø48mm

4) VITE M6 PER MESSA A TERRA

SCREW M6 FOR GROUNDING

C.G.= GRAVITY CENTER

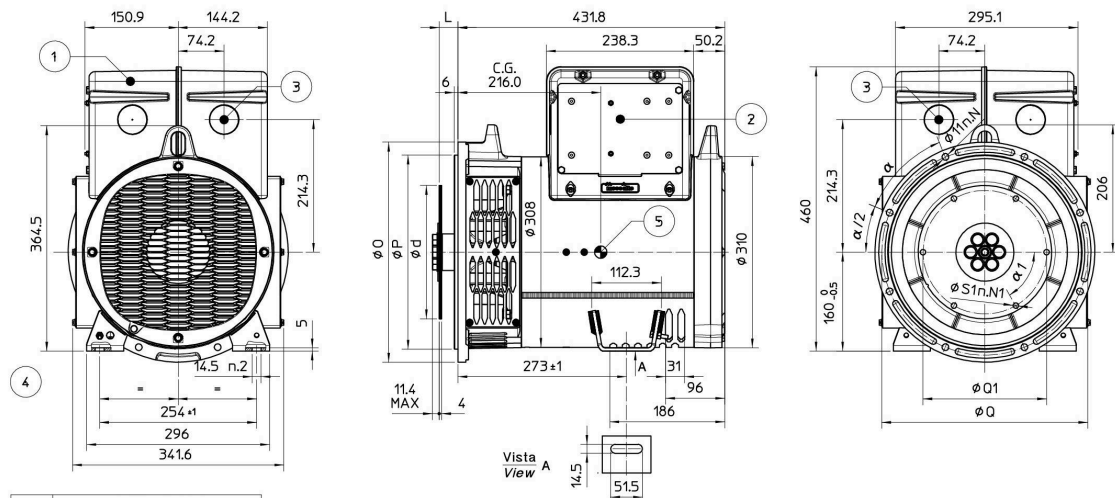
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	14.0	0.0561
3	EX. ROTOR	4.4	0.0138
4	SHAFT	8.7	0.0036
TOTAL		27.8	0.0781

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS

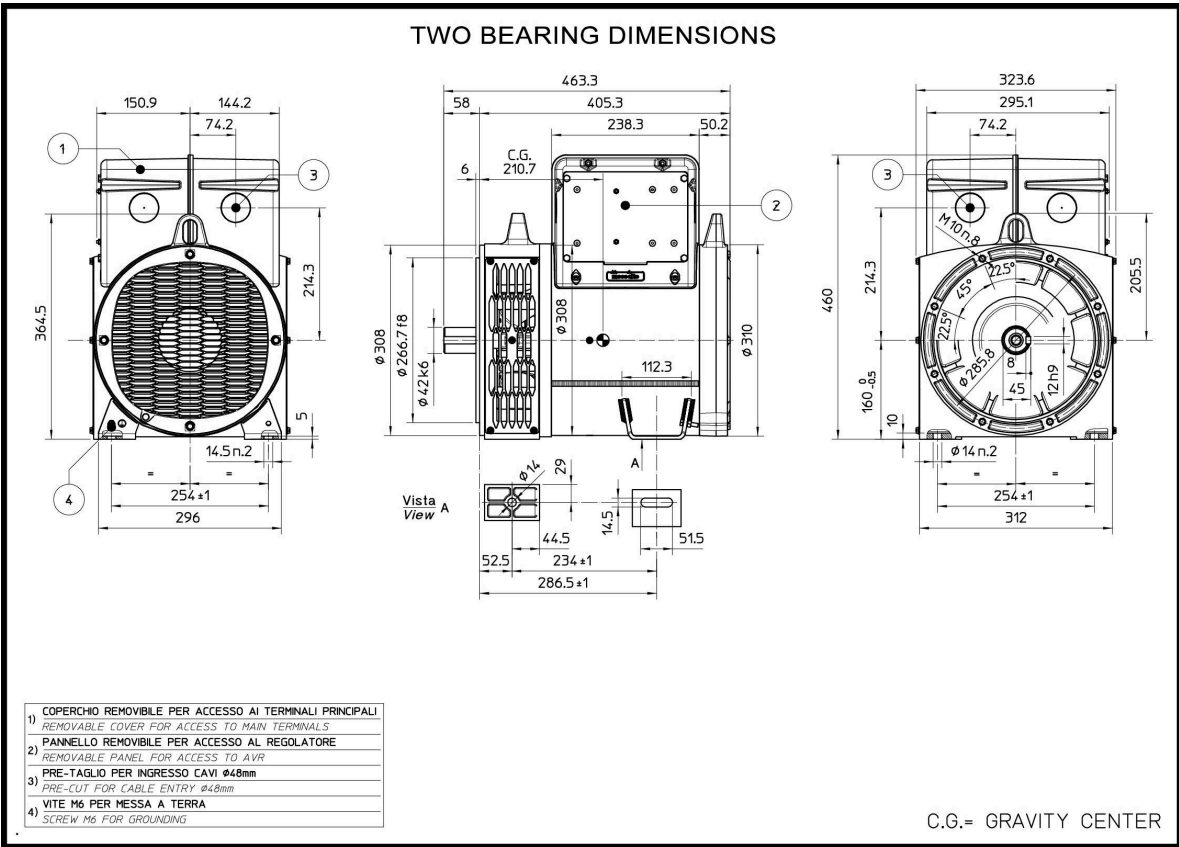
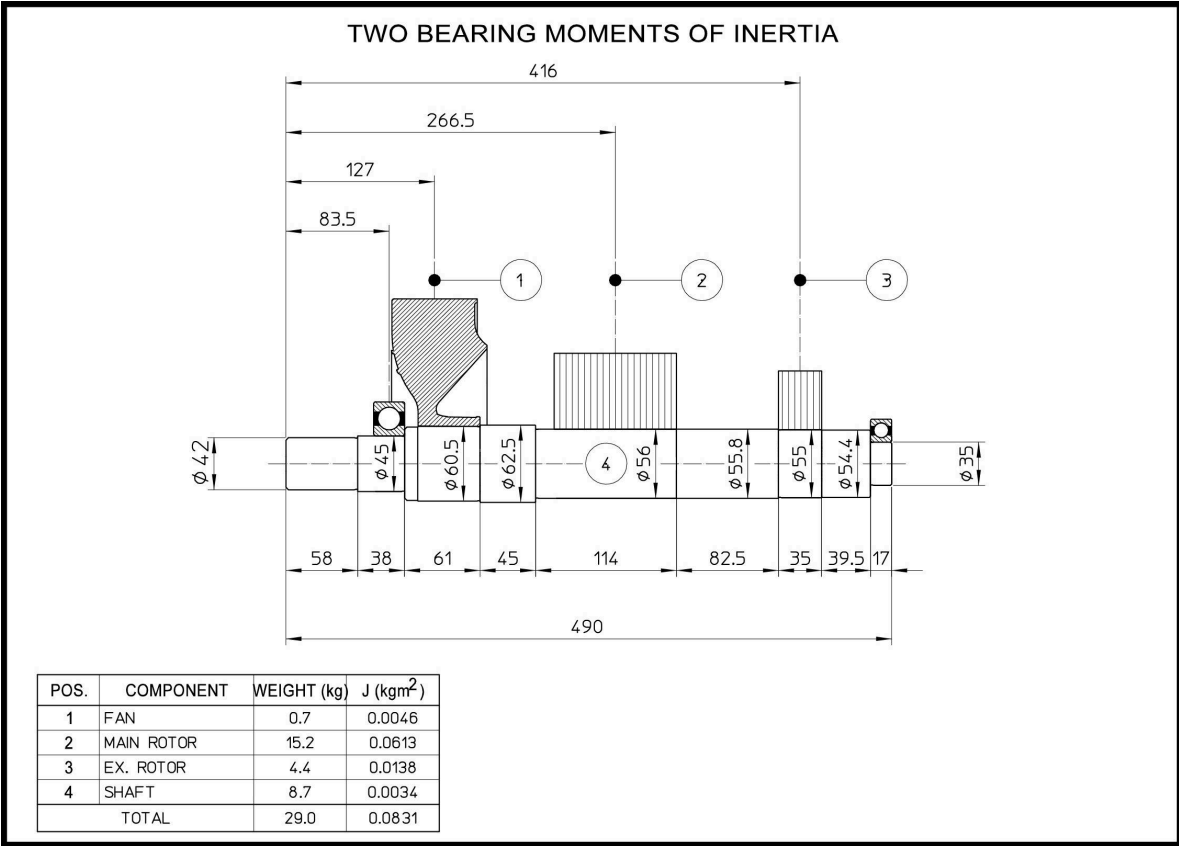


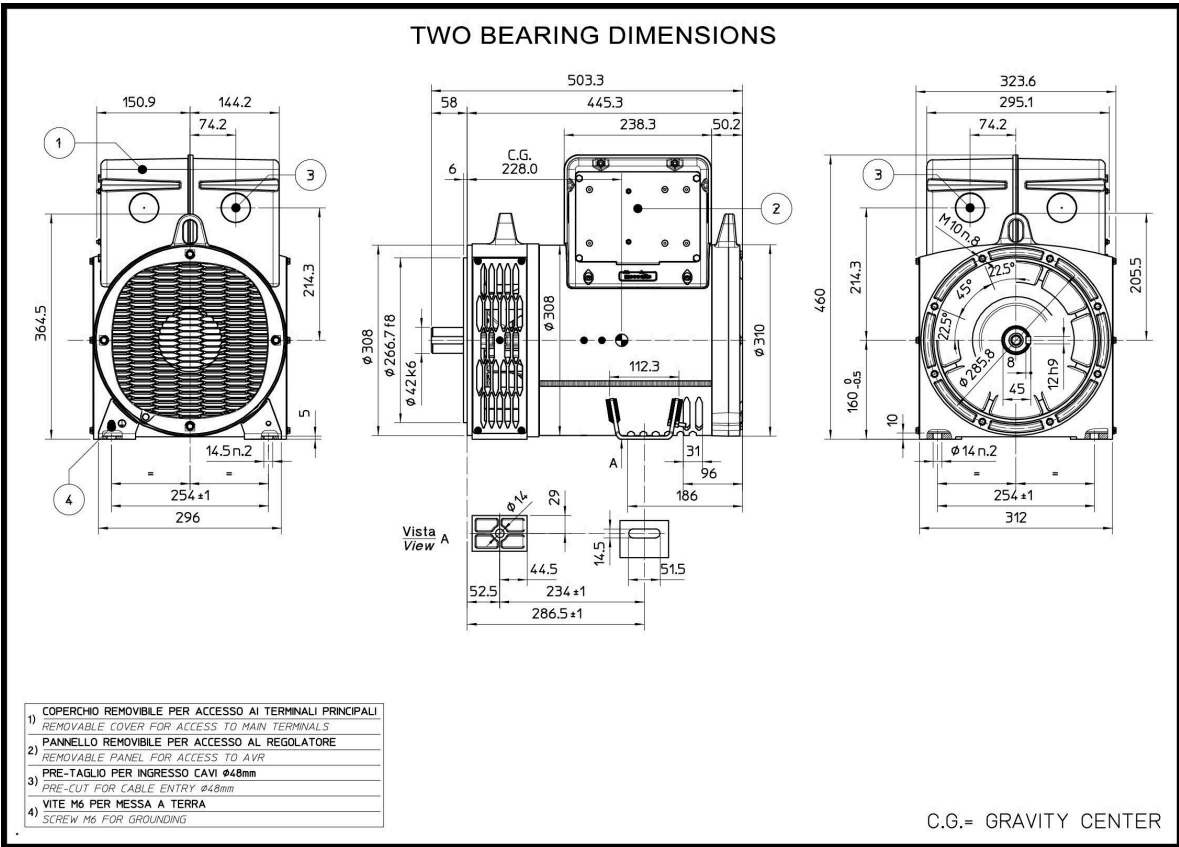
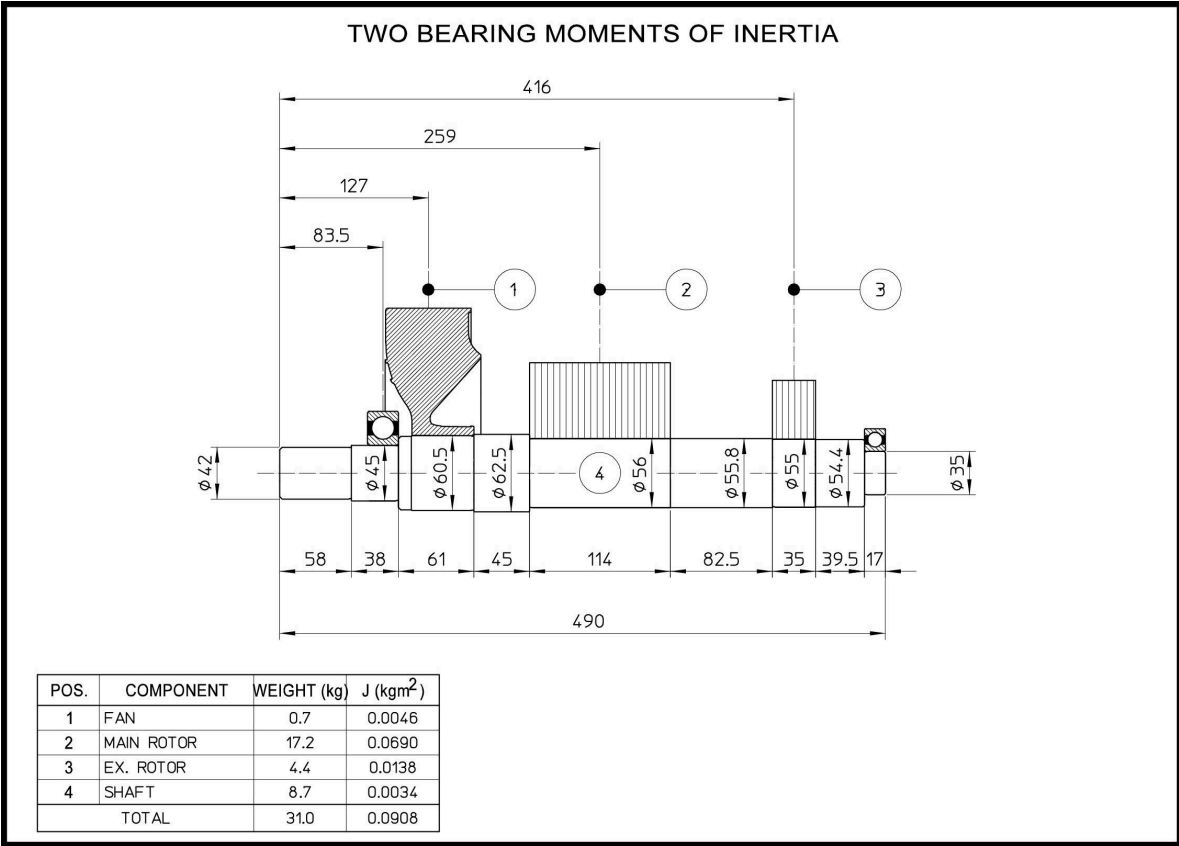
SAE N.	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

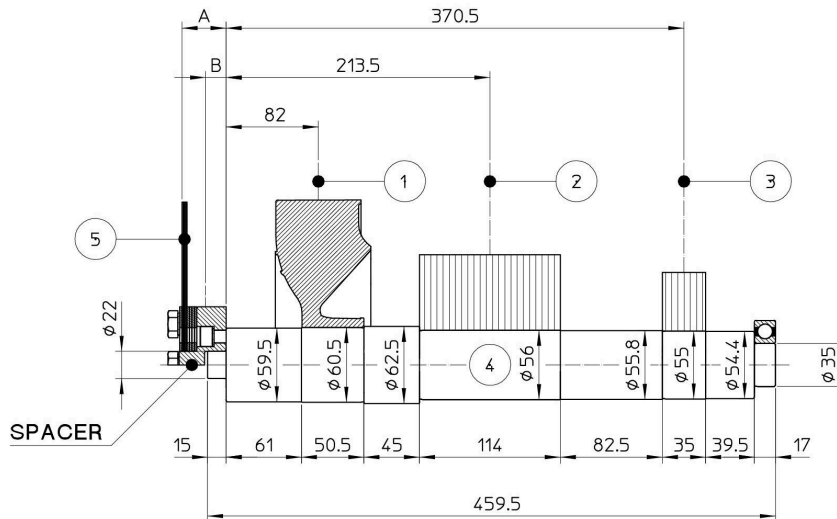
- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 115
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 115

C.G.= GRAVITY CENTER





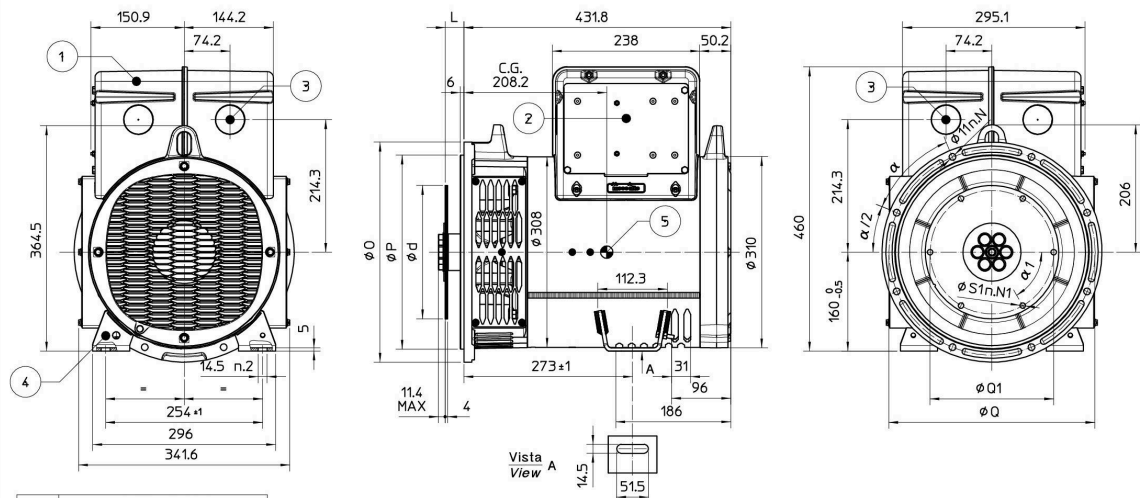
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	17.2	0.0690
3	EX. ROTOR	4.4	0.0138
4	SHAFT	8.7	0.0036
TOTAL		31.0	0.0910

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS



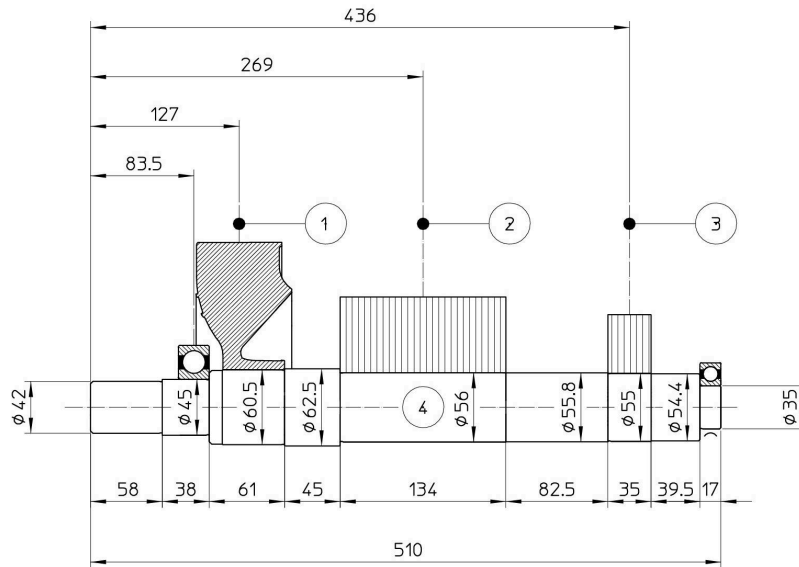
SAE N.	FLANGIA/FLANGE BRIDE/FLANSCH				
	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG					
	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 11.5
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 11.5

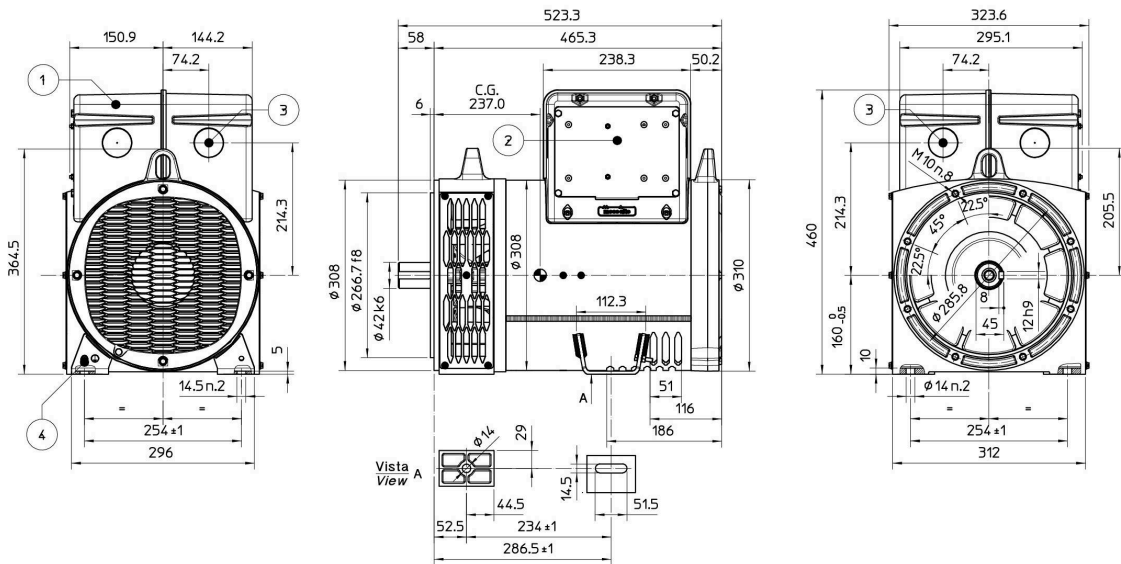
C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	19.8	0.0794
3	EX. ROTOR	4.4	0.0138
4	SHAFT	9.1	0.0035
TOTAL		34.0	0.1013

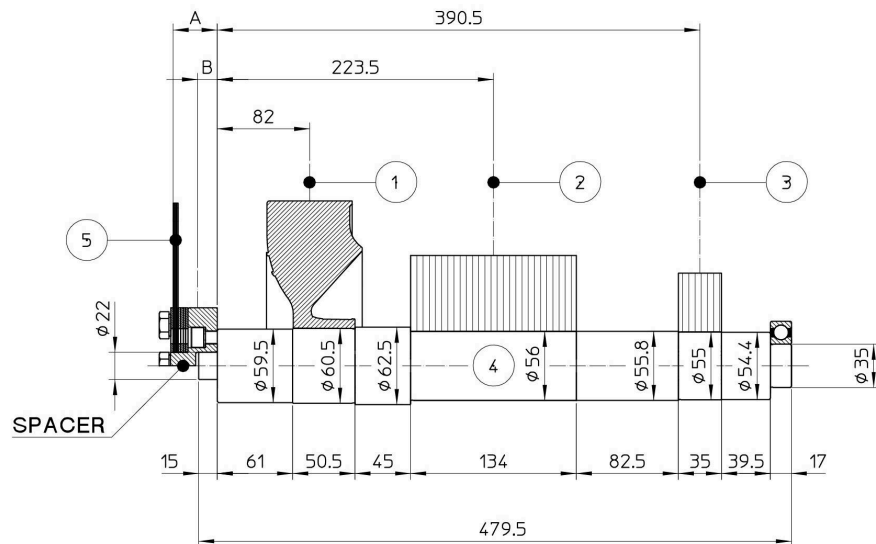
TWO BEARING DIMENSIONS



- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING

C.G.= GRAVITY CENTER

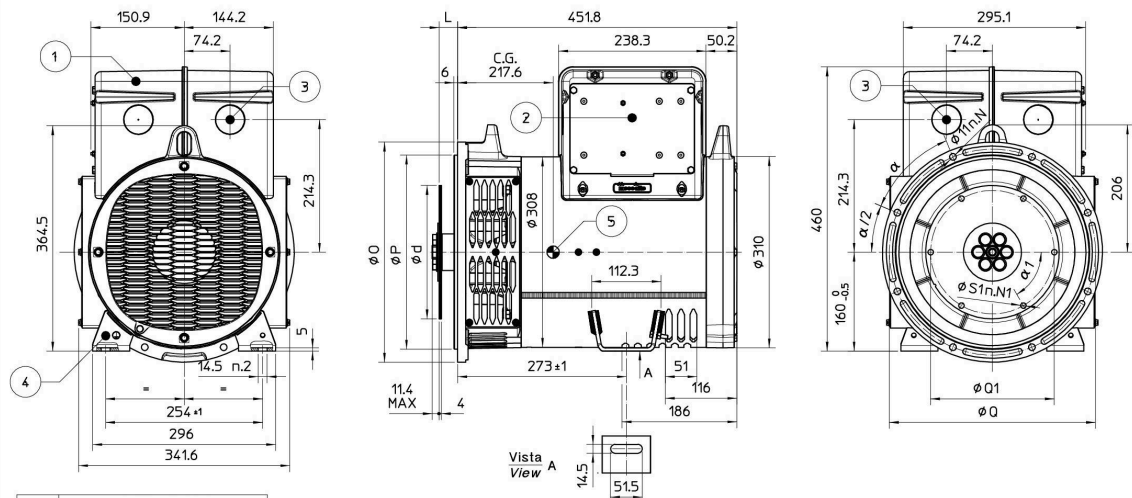
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	19.8	0.0794
3	EX. ROTOR	4.4	0.0138
4	SHAFT	9.1	0.0037
TOTAL		34.0	0.1015

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS



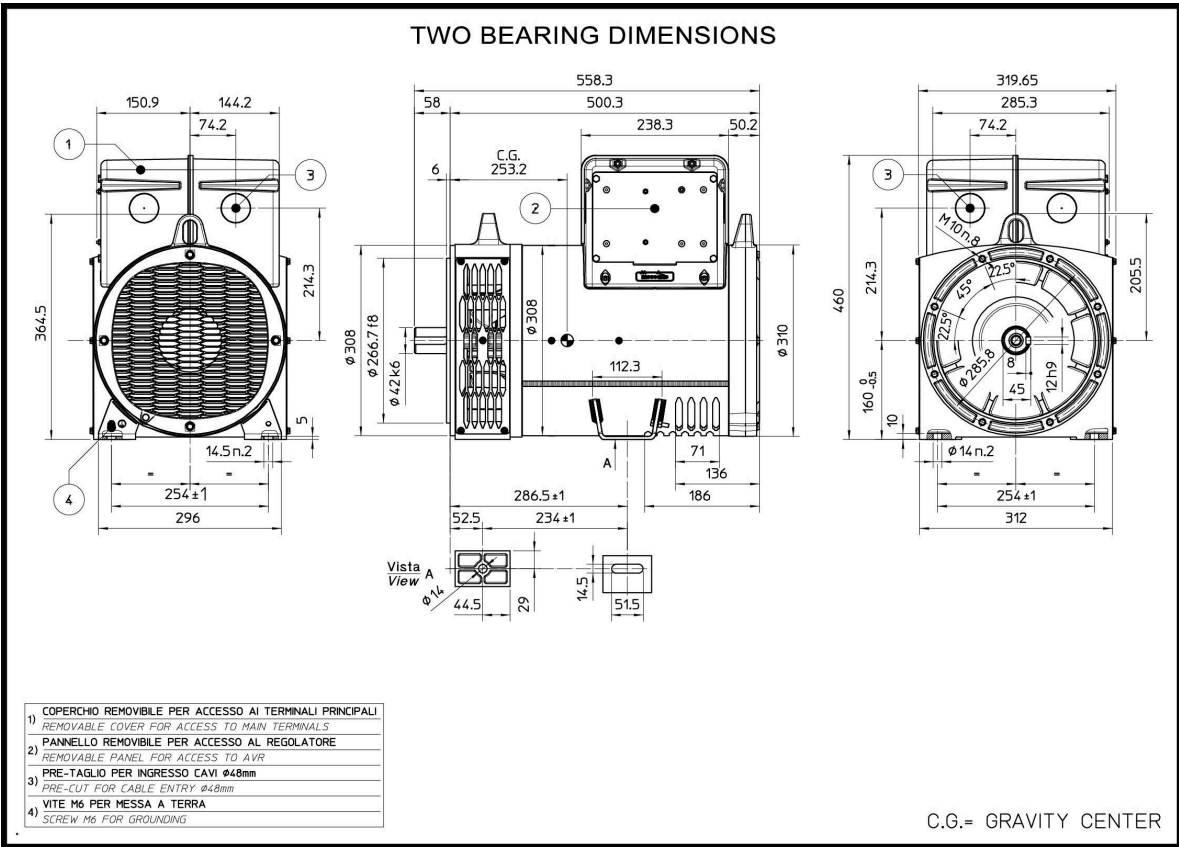
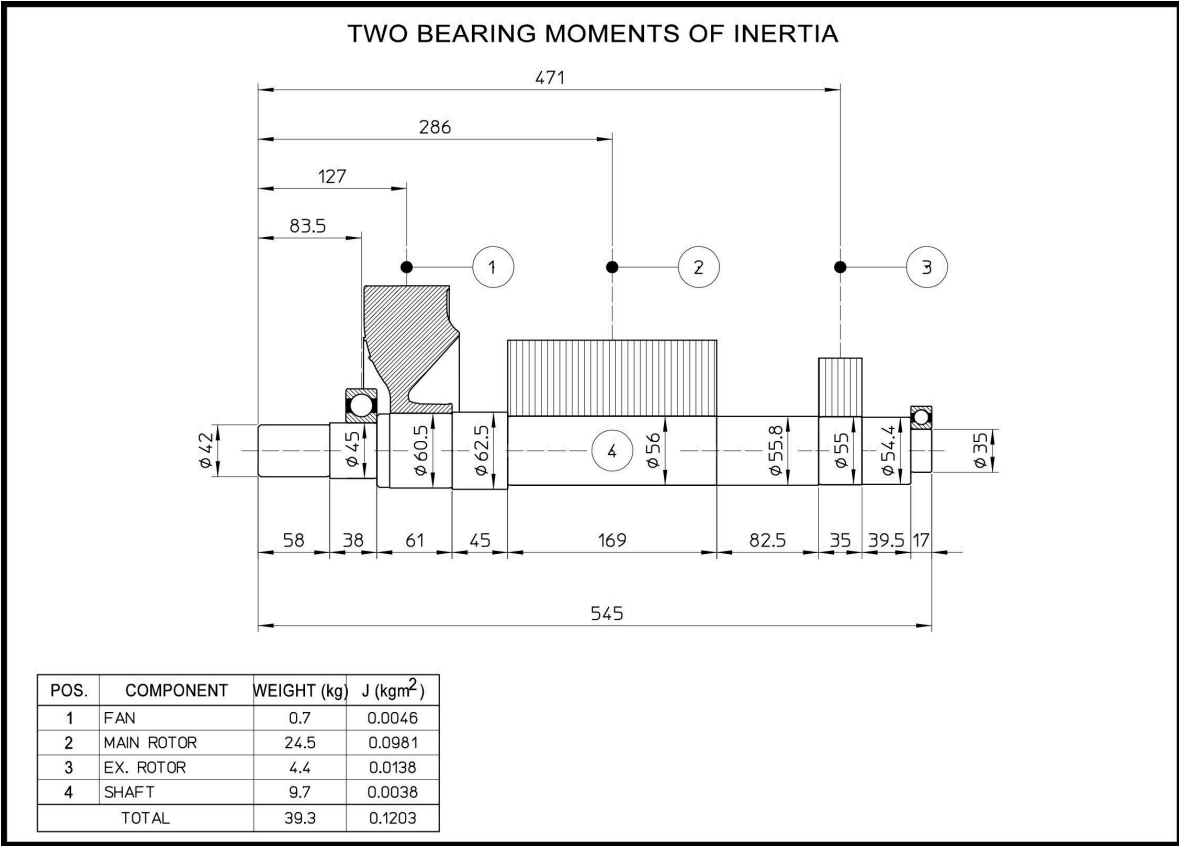
SAE N.	FLANGIA/FLANGE BRIDE/FLANSCH				
	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG					
	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

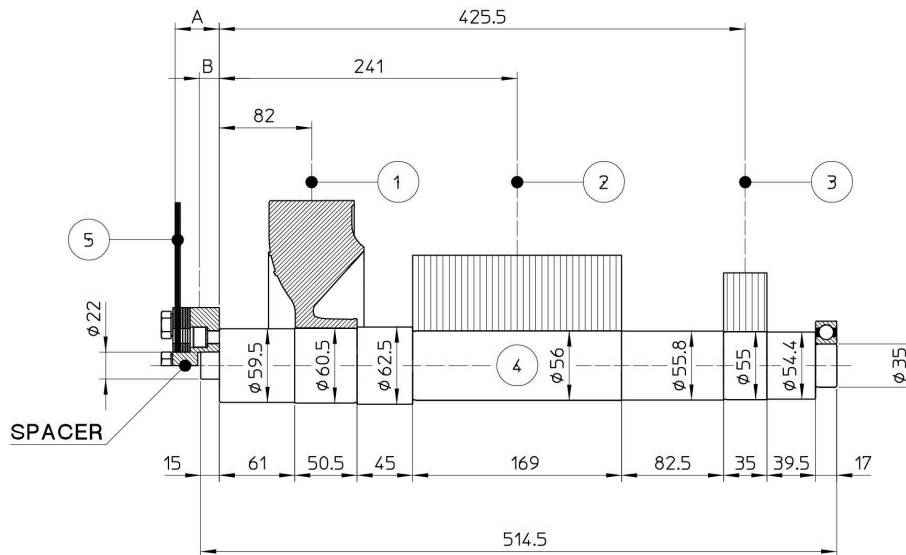
- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 11.5
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 11.5

C.G.= GRAVITY CENTER

ECP28 L4 C



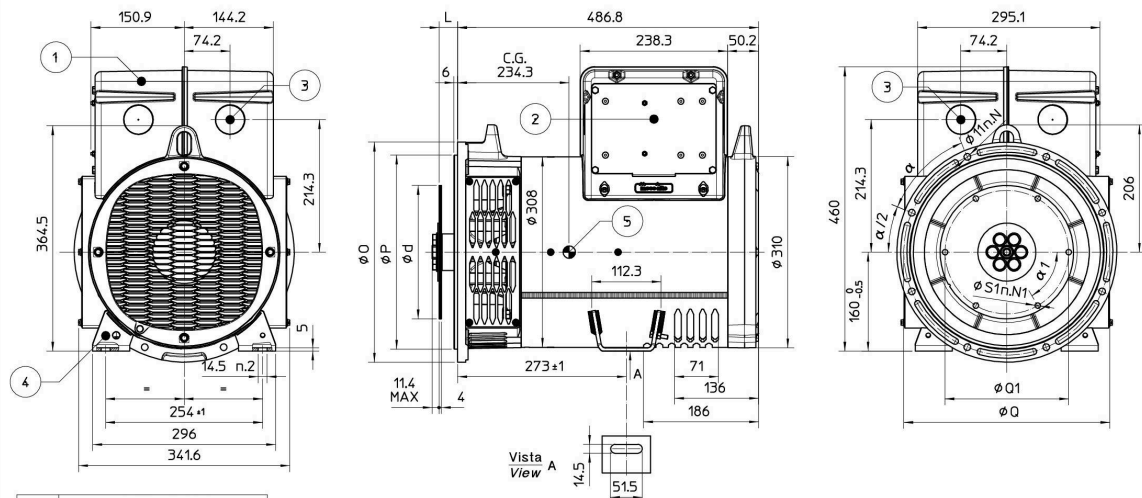
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	24.5	0.0981
3	EX. ROTOR	4.4	0.0138
4	SHAFT	9.7	0.0040
TOTAL		39.3	0.1205

SAE N°	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS

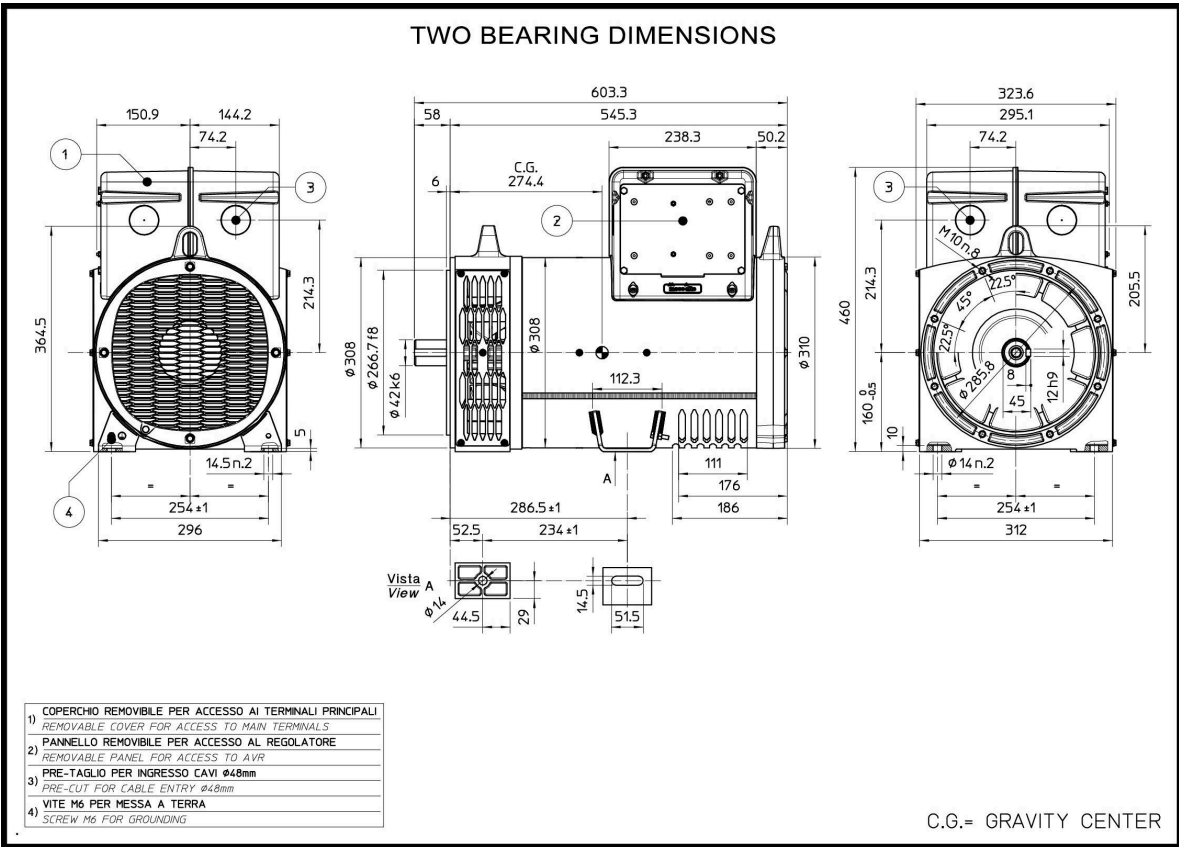
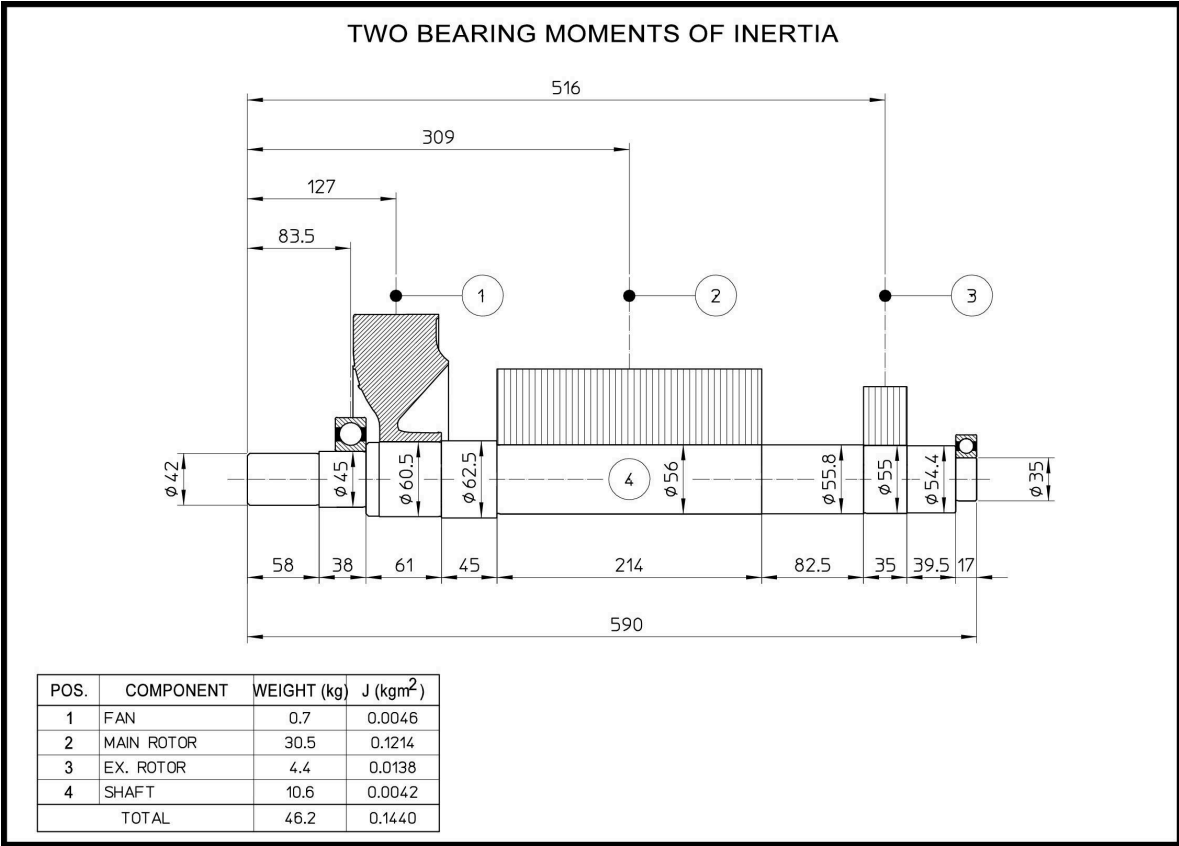


SAE N.	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

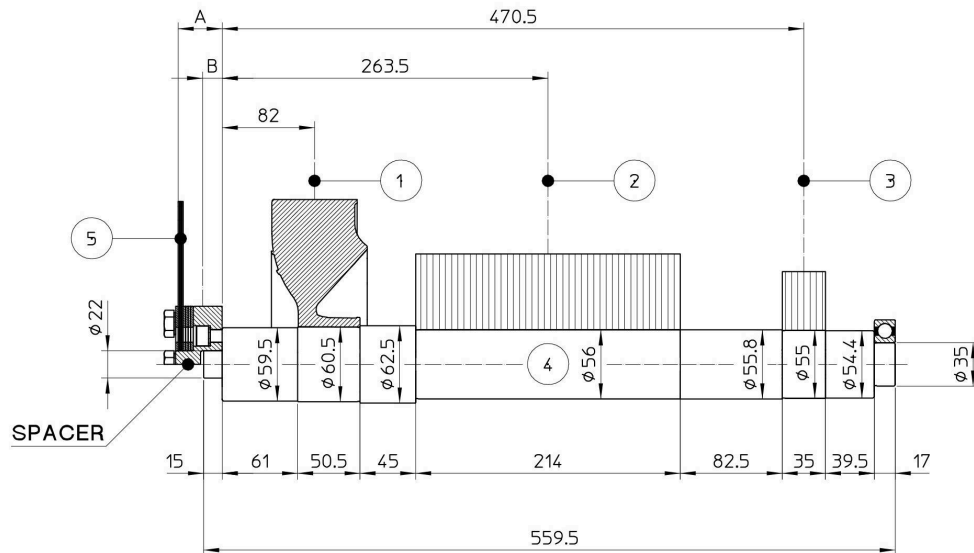
SAE N.	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.47	11	60°	6
10	314.32	53.8	295.27	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

- 1) COPERCHIO REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) PRE-TAGLIO PER INGRESSO CAVI Ø48mm
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) VITE M6 PER MESSA A TERRA
SCREW M6 FOR GROUNDING
- 5) CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 11.5
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 11.5

C.G.= GRAVITY CENTER



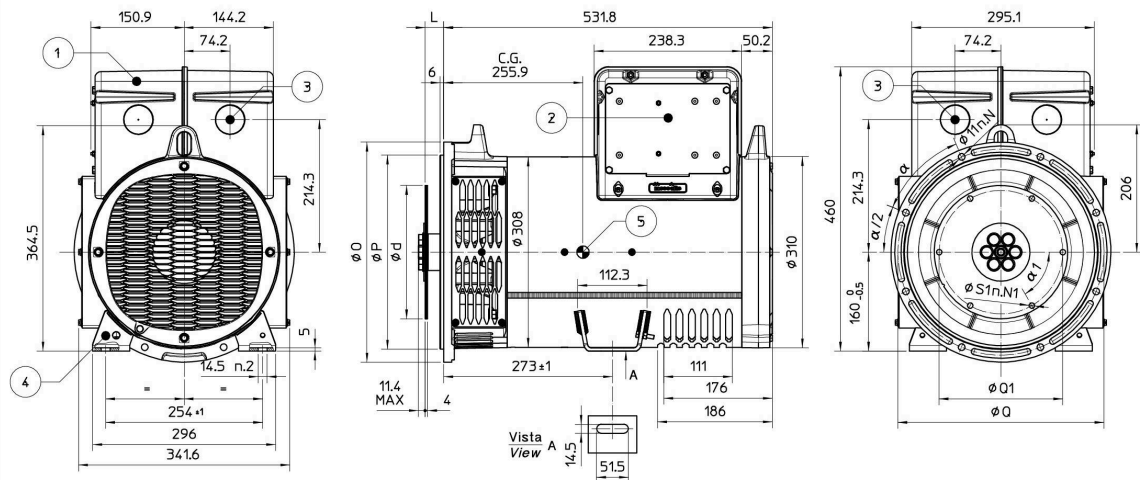
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	0.7	0.0046
2	MAIN ROTOR	30.5	0.1214
3	EX. ROTOR	4.4	0.0138
4	SHAFT	10.6	0.0043
	TOTAL	46.2	0.1441

SAE N°	5 SHAFTS COUPLING FLEX PLATE			
	A	B	WEIGHT kg	J kgm ²
6 1/2	4	2	1.4	0.0068
7 1/2	4	2	1.7	0.0104
8	35.6	28.3	2.8	0.0158
10	27.6	22.9	3.3	0.0303
11 1/2	14	11.2	3.6	0.0471

SINGLE BEARING DIMENSIONS



SAE N.	FLANGIA/FLANGE BRIDE/FLANSCH				
	O	P	Q	α	N
5	356	314.3	333.4	45°	8
4	403	362.0	381.0	30°	12
3	451	409.6	428.6	30°	12
2	490	447.7	466.7	30°	12

SAE N.	GIUNTI A DISCHI / DISC COUPLING					
	DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG					
	d	L	Q1	S1	α1	N1
6 1/2	215.90	30.2	200.00	9	60°	6
7 1/2	241.30	30.2	222.25	9	45°	8
8	263.52	62.0	244.27	11	60°	6
10	314.32	53.8	295.47	11	45°	8
11 1/2	352.42	39.6	333.37	11	45°	8

- 1) **COPERTURA REMOVIBILE PER ACCESSO AI TERMINALI PRINCIPALI**
REMOVABLE COVER FOR ACCESS TO MAIN TERMINALS
- 2) **PANNELLO REMOVIBILE PER ACCESSO AL REGOLATORE**
REMOVABLE PANEL FOR ACCESS TO AVR
- 3) **PRE-CUTTO PER INGRESSO CAVI Ø48mm**
PRE-CUT FOR CABLE ENTRY Ø48mm
- 4) **VITE M6 PER MESSA A TERRA**
SCREW M6 FOR GROUNDING
- 5) **CENTRO DI GRAVITA' IN CONFIGURAZIONE SAE 3 VOLANO 115**
GRAVITY CENTER IN CONFIGURATION SAE 3 FLYWHEEL 115

C.G.= GRAVITY CENTER

[illegible]

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